

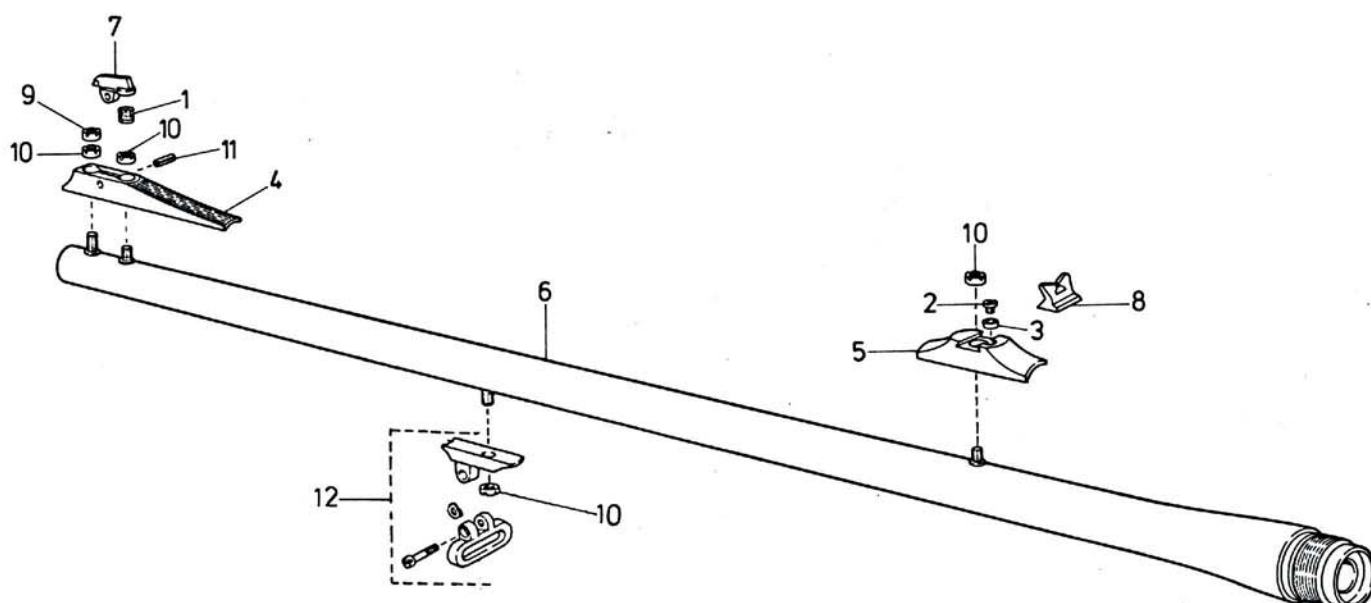
# SPARE-PARTS

Model: Steyr-Mannlicher Model SL

Type: 32

Subassembly: Barrel .222 Rem. 600

| Draw No.            | Nomenclature                                                   | Price cat. | Part-Number  | Remark                 |
|---------------------|----------------------------------------------------------------|------------|--------------|------------------------|
| 1                   | Spring                                                         | 2          | 1 19 030024  |                        |
| 2                   | Rear sight screw                                               | 2          | 1 22 010002  |                        |
| 3                   | Clamp ring                                                     | 5          | 1 22 010003  |                        |
| 4                   | Ramp, front sight                                              | 44         | 1 22 010005  |                        |
| 5                   | Rear sight base                                                | 46         | 1 22 010009  |                        |
| *6                  | Barrel standard weight 600 .222 Rem.                           | 84         | 1 22 010008  | Proof firing necessary |
| 7                   | Front sight                                                    | 7          | 1 24 010006  |                        |
| 8                   | Wide open V-type rear sight                                    | 40         | 1 24 010010  |                        |
| 9                   | Nut                                                            | 2          | 1 24 010014  |                        |
| 10                  | DIN 00546 Nut M 3 5S                                           | 1          | 190003888304 |                        |
| 11                  | DIN 00007 Front sight pin 2 M 6 x 8                            | 1          | 190003901058 |                        |
| 12                  | Sling swivel assembled                                         | 35         | 1 3200010520 |                        |
| * Further calibers: |                                                                |            |              |                        |
|                     | Barrel standard weight 600 .222 Rem. Mag.                      | 84         | 1 22 010055  | Proof firing necessary |
|                     | Barrel standard weight 600 .223 Rem.                           | 84         | 1 22 010075  | Proof firing necessary |
|                     | Barrel standard weight 600 5,6 x 50 Mag.                       | 84         | 1 22 010095  | Proof firing necessary |
|                     | Barrel heavy weight 650 .222 Rem.                              | 84         | 1 22 010019  | Proof firing necessary |
|                     | Barrel hunting match .222 Rem.                                 | 84         | 1 3200010001 | Proof firing necessary |
|                     | Change of barrel inclusive proof firing, blue finish, grouping | 114        |              |                        |



In order to avoid errors and incorrect deliveries, please indicate the needed part-number as well as the production number, the price gradation and the caliber of your rifle (pistol).

Subject to technical modifications and changing the price category

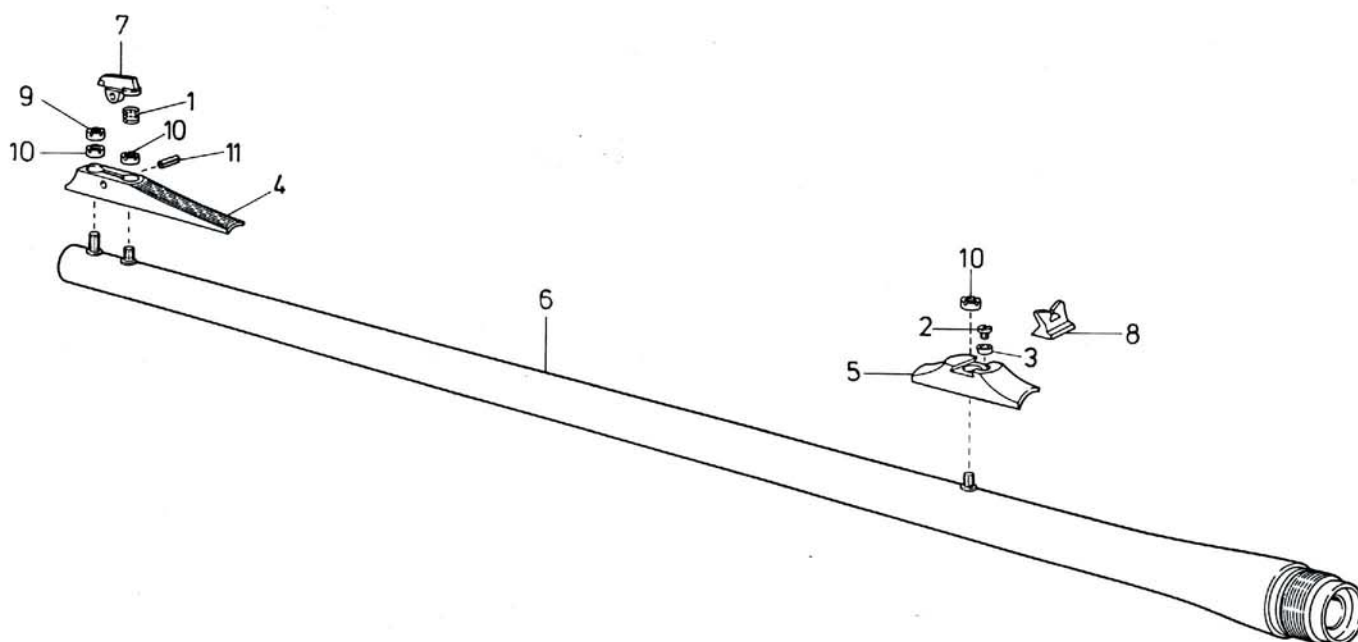
# SPARE-PARTS

Model: Steyr-Mannlicher Model SL

Typ: 32

Subassembly: Barrel .222 Rem. 508

| Draw No. | Nomenclature                                                   | Price cat. | Part-Number  | Remark                 |
|----------|----------------------------------------------------------------|------------|--------------|------------------------|
| 1        | Spring                                                         | 2          | 1 19 030024  |                        |
| 2        | Rear sight screw                                               | 2          | 1 22 010002  |                        |
| 3        | Clamp ring                                                     | 5          | 1 22 010003  |                        |
| 4        | Ramp, front sight                                              | 44         | 1 22 010005  |                        |
| 5        | Rear sight base                                                | 46         | 1 22 010009  |                        |
| *6       | Barrel standard weight 508 .222 Rem.                           | 84         | 1 22 010015  | Proof firing necessary |
| 7        | Front sight                                                    | 7          | 1 24 010006  |                        |
| 8        | Wide open V-type rear sight                                    | 40         | 1 24 010010  |                        |
| 9        | Nut                                                            | 2          | 1 24 010014  |                        |
| 10       | DIN 00546 Nut M 3 5S                                           | 1          | 190003888304 |                        |
| 11       | DIN 00007 Front sight pin 2 M 6 x 8                            | 1          | 190003901058 |                        |
| *        | Further calibers:                                              |            |              |                        |
|          | Barrel standard weight 508 .222 Rem. Mag.                      | 84         | 1 22 010056  | Proof firing necessary |
|          | Barrel standard weight 508 .223 Rem.                           | 84         | 1 22 010076  | Proof firing necessary |
|          | Barrel standard weight 508 5,6 x 50 Mag.                       | 84         | 1 22 010096  | Proof firing necessary |
|          | Change of barrel inclusive proof firing, blue finish, grouping | 114        |              |                        |



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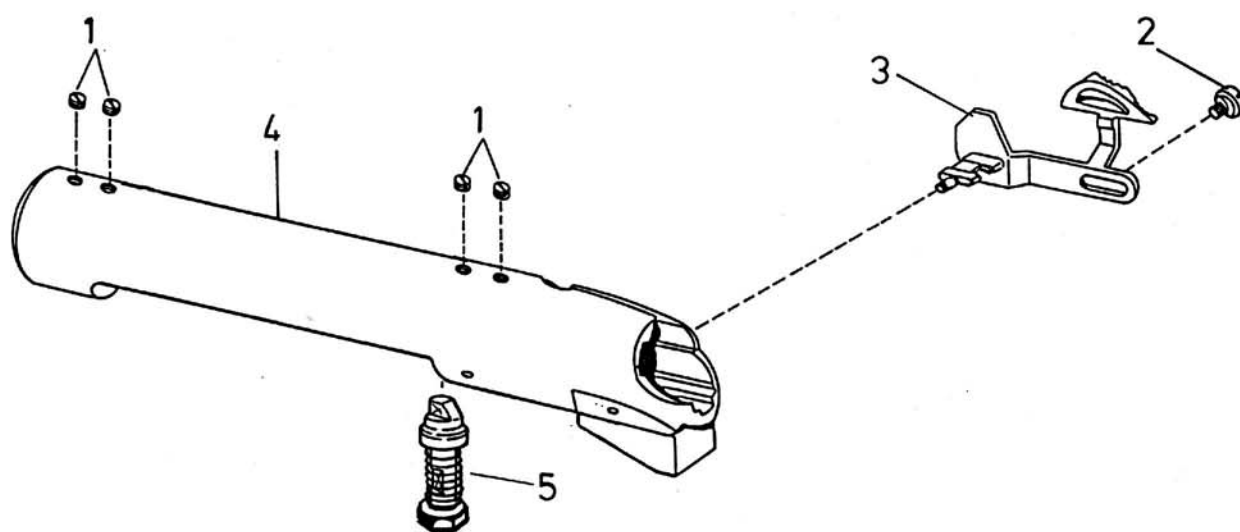
# SPARE-PARTS

Model: Steyr-Mannlicher Model SL

Typ: 32

Subassembly: Receiver

| Draw No. | Nomenclature            | Price cat. | Part-Number  | Remark                 |
|----------|-------------------------|------------|--------------|------------------------|
| 1        | Screw blanking          | 1          | 1 22 020003  | Proof firing necessary |
| 2        | Retaining screw         | 11         | 1 22 010012  |                        |
| 3        | Safety catch slide      | 34         | 1 22 030027  |                        |
| 4        | Receiver complete       | 90         | 1 3200020410 |                        |
| 5        | Retaining bolt complete | 30         | 1 3200020505 |                        |



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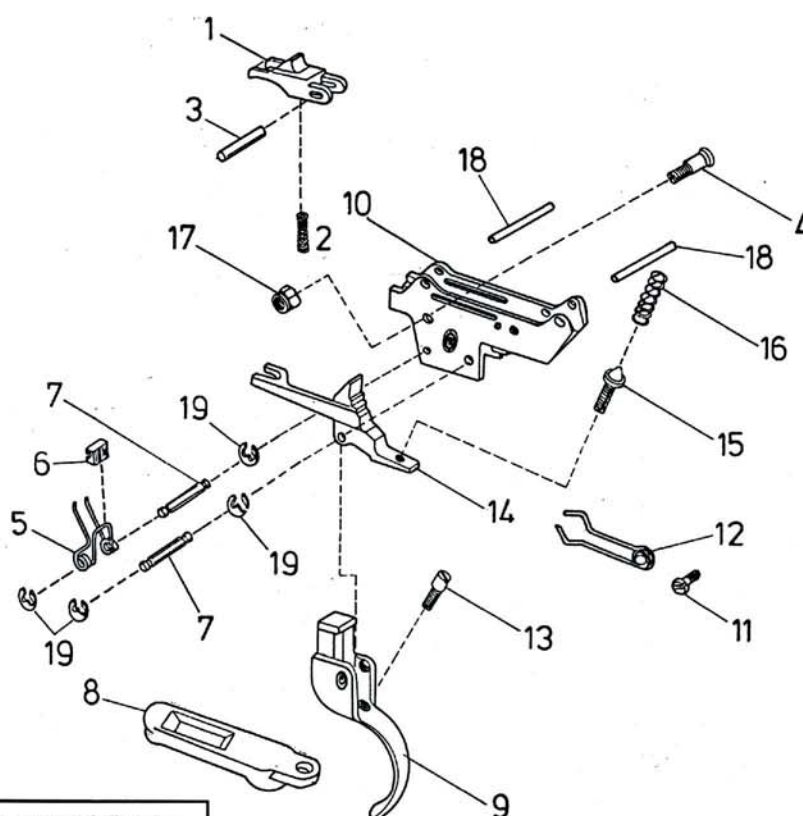
# SPARE-PARTS

Model: Steyr-Mannlicher Model SL

Type: 32

Subassembly: Single trigger

| Draw No. | Nomenclature                                    | Price cat. | Part-Number  | Remark |
|----------|-------------------------------------------------|------------|--------------|--------|
| 1        | Sear                                            | 34         | 1 22 030006  |        |
| 2        | Spring                                          | 1          | 1 22 030007  |        |
| 3        | Pin                                             | 2          | 1 22 030008  |        |
| 4        | Eccentric screw                                 | 11         | 1 22 030010  |        |
| 5        | Trigger return spring                           | 8          | 1 22 040014  |        |
| 6        | Sliding leaf                                    | 2          | 1 22 030016  |        |
| 7        | Pin                                             | 1          | 1 22 030021  |        |
| 8        | Insert single trigger                           | 4          | 1 22 030025  |        |
| 9        | Single trigger                                  | 39         | 1 22 030050  |        |
| 10       | Trigger housing                                 | 37         | 1 22 030059  |        |
| 11       | Check screw                                     | 1          | 1 24 030008  |        |
| 12       | Safety spring                                   | 1          | 1 24 030009  |        |
| 13       | Setting screw                                   | 18         | 1 2900030029 |        |
| 14       | Sear lever                                      | 38         | 1 2900030031 |        |
| 15       | Adjusting screw                                 | 13         | 1 2900030034 |        |
| 16       | Spring                                          | 2          | 1 1200010079 |        |
| 17       | DIN 00985 Hexagon nut M 3 6 ZN                  | 1          | 190003888717 |        |
| 18       | DIN 00007 Cylindrical 2 M 6 x 14                | 1          | 190003901064 |        |
| 19       | DIN 06799 Lock washer 2,3                       | 1          | 190003936606 |        |
|          | Single trigger complete (except parts 8 and 18) | 63         | 1 22 0300559 |        |



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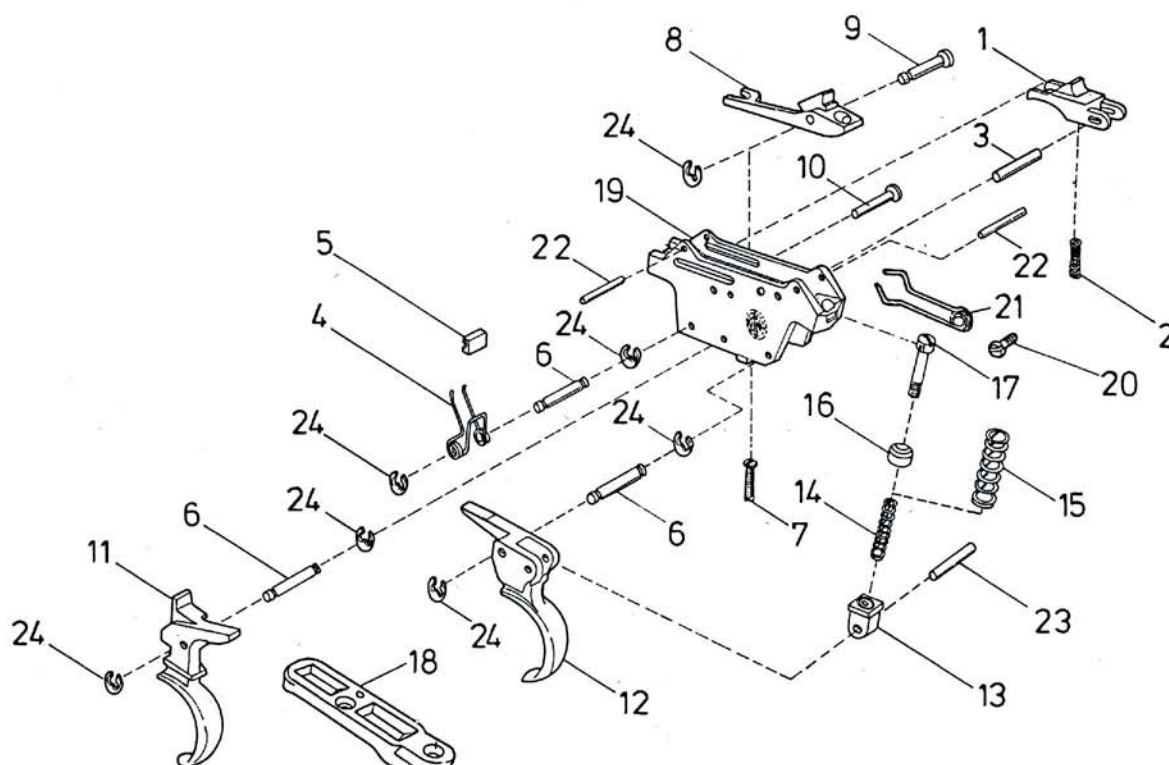
# SPARE-PARTS

Model: Steyr-Mannlicher Model SL

Type: 32

Subassembly: Double set trigger

| Draw No. | Nomenclature                                         | Price cat. | Part-Number  | Remark |
|----------|------------------------------------------------------|------------|--------------|--------|
| 1        | Sear                                                 | 34         | 1 22 030006  |        |
| 2        | Spring                                               | 1          | 1 22 030007  |        |
| 3        | Pin                                                  | 2          | 1 22 030008  |        |
| 4        | Spiral spring                                        | 8          | 1 22 030013  |        |
| 5        | Sliding leaf                                         | 2          | 1 22 030016  |        |
| 6        | Pillow pin                                           | 1          | 1 22 030021  |        |
| 7        | Adjusting screw                                      | 9          | 1 22 030032  |        |
| 8        | Trigger sear                                         | 35         | 1 22 030034  |        |
| 9        | Pin for trigger sear                                 | 6          | 1 22 030035  |        |
| 10       | Trigger stop pin                                     | 6          | 1 22 030036  |        |
| 11       | Trigger                                              | 37         | 1 22 030038  |        |
| 12       | Set trigger                                          | 39         | 1 22 030039  |        |
| 13       | Link                                                 | 3          | 1 22 030040  |        |
| 14       | Internal set trigger spring                          | 2          | 1 22 030041  |        |
| 15       | External set trigger spring                          | 1          | 1 22 030042  |        |
| 16       | Disc                                                 | 8          | 1 22 030043  |        |
| 17       | Locking screw                                        | 9          | 1 22 030044  |        |
| 18       | Insert double set trigger                            | 4          | 1 22 030046  |        |
| 19       | Trigger housing                                      | 39         | 1 22 030060  |        |
| 20       | Check screw                                          | 2          | 1 24 030008  |        |
| 21       | Safety spring                                        | 2          | 1 24 030009  |        |
| 22       | DIN 00007 Cylindrical 2 M 6 x 14                     | 1          | 190003901064 |        |
| 23       | DIN 01481 Adapter sleeve 3 x 8                       | 1          | 190003909603 |        |
| 24       | DIN 06799 Lock washer 2,3                            | 1          | 190003936606 |        |
|          | Double set trigger complete (except parts 18 and 22) | 66         | 1 22 030560  |        |



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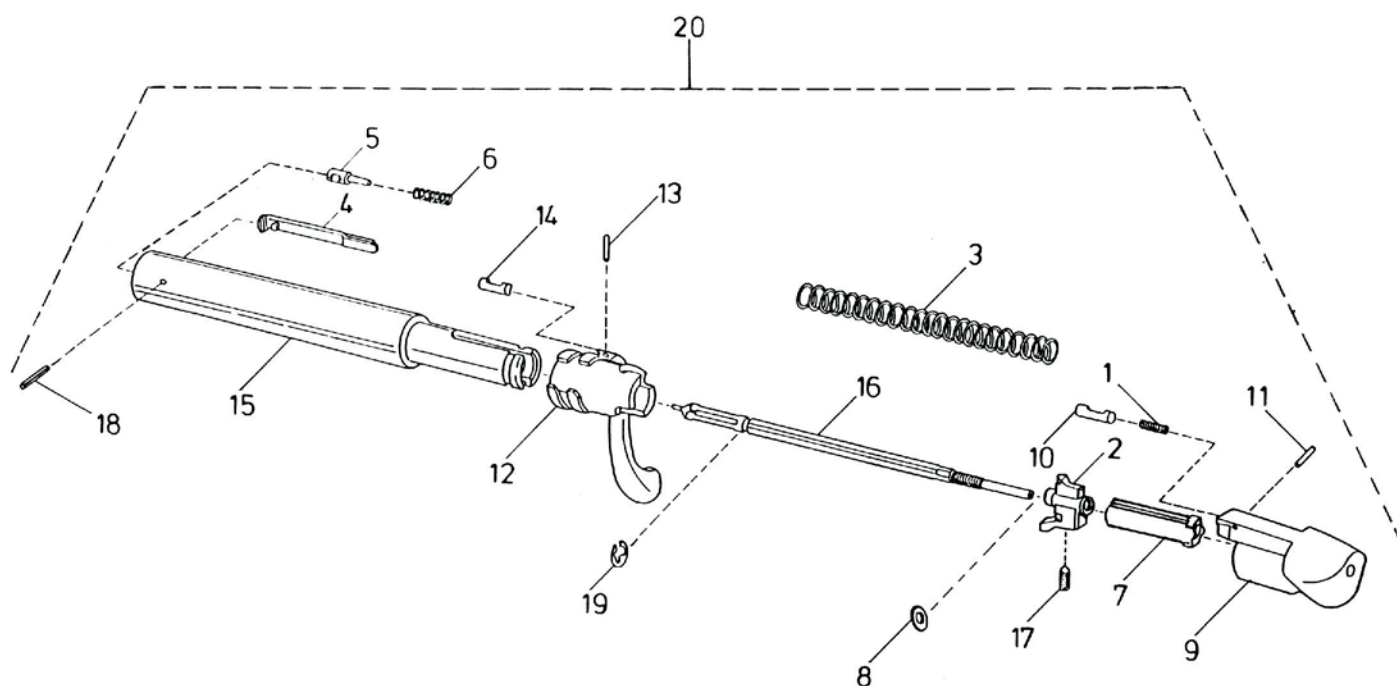
# SPARE-PARTS

Model: Steyr-Mannlicher Model SL

Type: 32

Subassembly: Bolt

| Draw No. | Nomenclature                                      | Price cat. | Part-Number  | Remark                 |
|----------|---------------------------------------------------|------------|--------------|------------------------|
| 1        | Spring                                            | 1          | 1 22 020011  |                        |
| 2        | Firing pin lug                                    | 34         | 1 22 040006  |                        |
| 3        | Main spring                                       | 6          | 1 22 040009  |                        |
| 4        | Extractor                                         | 36         | 1 22 040012  |                        |
| 5        | Ejector                                           | 12         | 1 22 040013  |                        |
| 6        | Ejector spring                                    | 2          | 1 22 040014  |                        |
| 7        | Support sleeve                                    | 40         | 1 22 040018  |                        |
| 8        | Disc                                              | 2          | 1 22 040019  |                        |
| 9        | Bolt cap                                          | 41         | 1 22 040021  |                        |
| 10       | Lock bolt                                         | 10         | 1 22 040022  |                        |
| 11       | Cylindrical                                       | 6          | 1 22 040023  |                        |
| 12       | Bolt handle                                       | 51         | 1 23 040008  | Proof firing necessary |
| 13       | Cylindrical                                       | 6          | 1 27 040010  |                        |
| 14       | Pin                                               | 16         | 1 27 040019  |                        |
| 15       | Bolt                                              | 60         | 1 3200040001 | Proof firing necessary |
| 16       | Firing pin                                        | 30         | 1 3200040005 |                        |
| 17       | DIN 00514 Slotted set screw M 4 x 5               | 1          | 190003900059 |                        |
| 18       | DIN 01481 Adapter sleeve 2 x 14                   | 1          | 190003909679 |                        |
| 19       | DIN 06799 Lock washer 4                           | 1          | 190003936613 |                        |
| 20       | Bolt assembled (exclusive costs for proof firing) | 90         | 1 3200040501 | Proof firing necessary |



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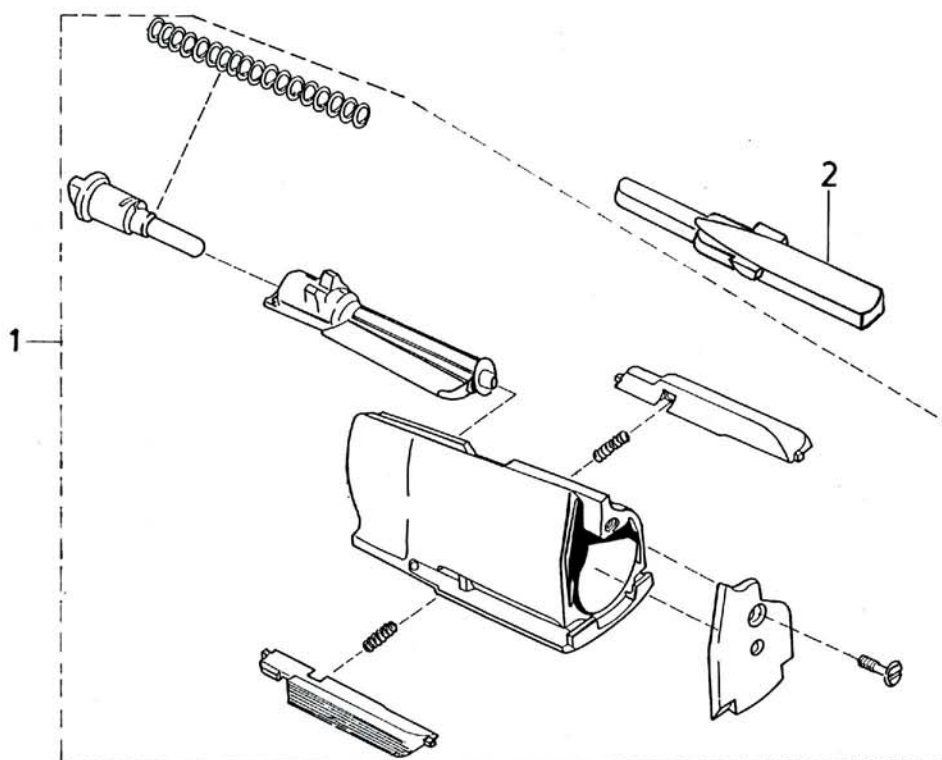
# SPARE-PARTS

Model: Steyr-Mannlicher Model SL

Type: 32

Subassembly: Magazine

| Draw No. | Nomenclature                            | Price cat. | Part-Number  | Remark |
|----------|-----------------------------------------|------------|--------------|--------|
|          | Magazine catch spring                   |            | 1 19 020016  |        |
|          | Fixing screw                            |            | 1 22 050003  |        |
|          | Magazine follower spring                |            | 1 22 050005  |        |
|          | Magazine (rotor) axis pin               |            | 1 22 050007  |        |
|          | Magazine carrier compl., cal. .222 Rem. |            | 1 22 050404  |        |
|          | Magazine box                            |            | 1 3200050001 |        |
|          | Transport magazine wall                 |            | 1 3200050011 |        |
|          | Magazine catch right                    |            | 1 3200050013 |        |
|          | Magazine catch left                     |            | 1 3200050014 |        |
| 1        | Magazine complete:<br>Cal. .222 Rem.    | 43         | 1 3200050506 |        |
|          | Cal. .222 Rem. Mag.                     | 43         | 1 3200050507 |        |
|          | Cal. .223 Rem.                          | 43         | 1 3200050508 |        |
|          | Cal. 5.6 x 50 Mag.                      | 43         | 1 3200050509 |        |
| 2        | Insert for single shot                  | 9          | 1 3200050020 |        |



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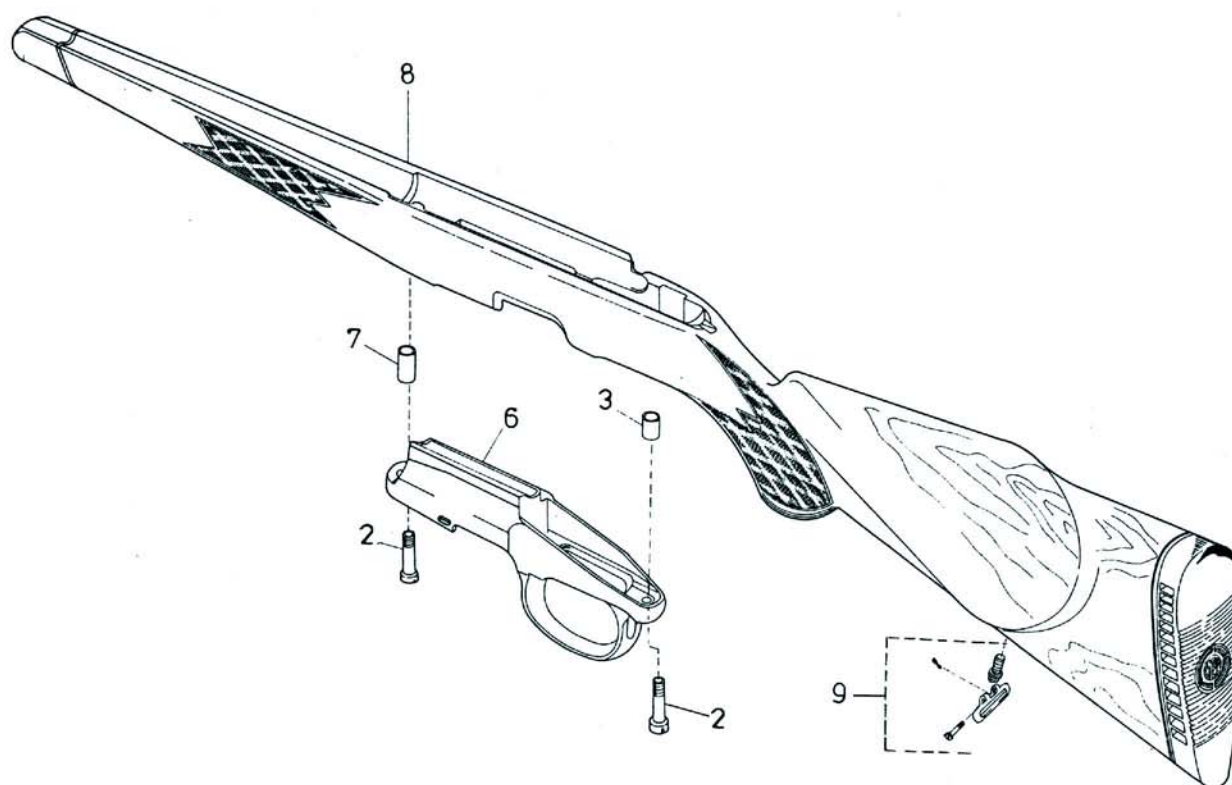
# SPARE-PARTS

Model: Steyr-Mannlicher Model SL

Type: 32

Subassembly: Half-stock

| Draw No. | Nomenclature                  | Price cat. | Part-Number  | Remark |
|----------|-------------------------------|------------|--------------|--------|
|          | Swivel holder                 |            | 1 19 060015  |        |
| 2        | Screw                         | 14         | 1 22 060011  |        |
| 3        | Bushing rear                  | 3          | 1 22 060006  |        |
|          | Sling swivel                  |            | 1 22 060015  |        |
|          | Sling swivel, screw           |            | 1 22 060016  |        |
| 6        | Guard trigger                 | 15         | 1 3200030001 |        |
| 7        | Bushing front                 | 3          | 1 3200060011 |        |
| *8       | Half stock complete           | 86         | 1 3200060401 |        |
|          | DIN 00137 Spring washer A 3   |            | 190003932001 |        |
| 9        | Sling swivel assembled        | 25         | 1 22 060415  |        |
| *        | Half stock complete left hand | 96         | 1 3200060415 |        |
|          | Half stock varmint            | 92         | 1 3200060405 |        |
|          | Half stock varmint left hand  | 100        | 1 3200060417 |        |



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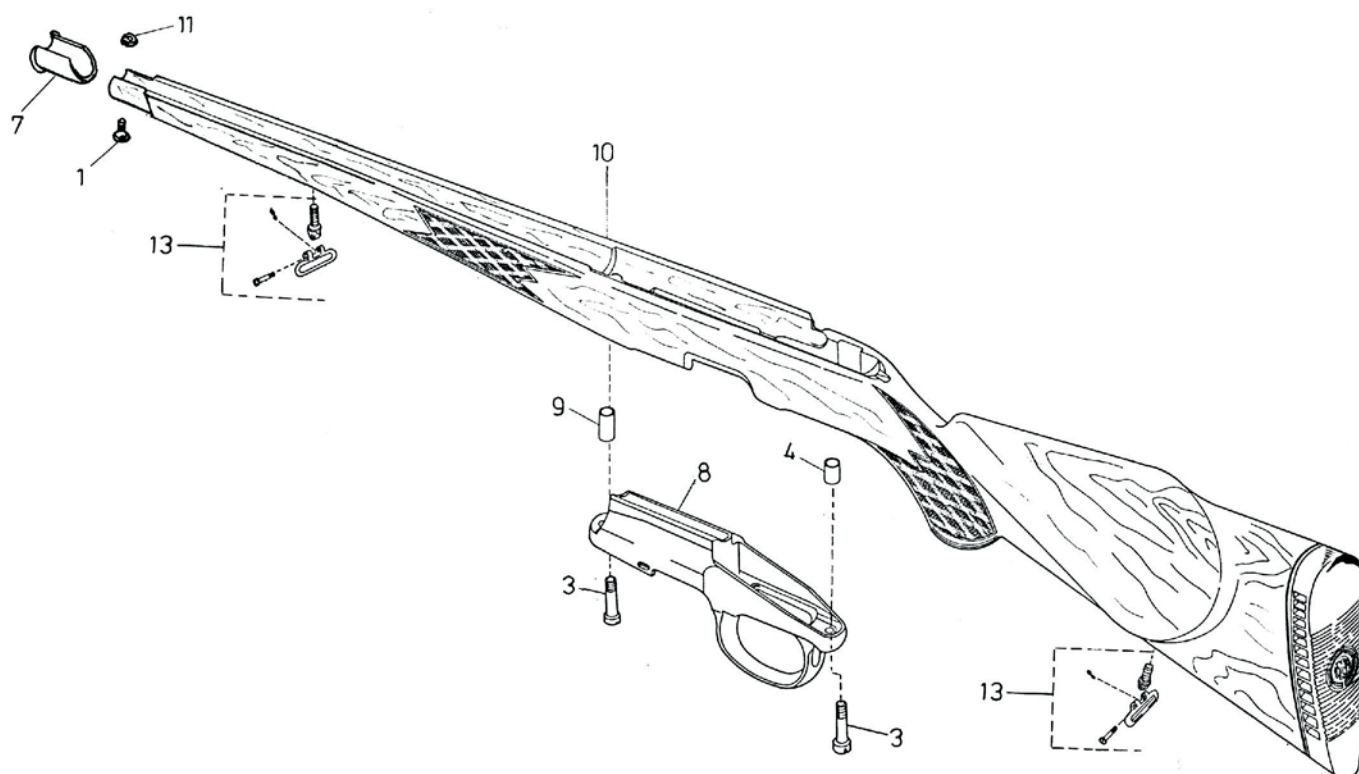
# SPARE-PARTS

Model: Steyr-Mannlicher Model SL

Type: 32

Subassembly: One-piece stock

| Draw No. | Nomenclature                       | Price cat. | Part-Number  | Remark |
|----------|------------------------------------|------------|--------------|--------|
| 1        | Screw                              | 2          | 1 18 060007  |        |
|          | Swivel holder                      |            | 1 19 060015  |        |
| 3        | Screw                              | 14         | 1 22 060011  |        |
| 4        | Bushing rear                       | 3          | 1 22 060006  |        |
|          | Sling swivel                       |            | 1 22 060015  |        |
|          | Sling swivel, screw                |            | 1 22 060016  |        |
| 7        | Muzzle cap                         | 27         | 1 22 060038  |        |
| 8        | Guard trigger                      | 15         | 1 3200030001 |        |
| 9        | Bushing front                      | 3          | 1 3200060011 |        |
| *10      | One-piece stock complete           | 91         | 1 3200060403 |        |
| 11       | DIN 00934 Hexagon nut M 3 M 6 ZN   | 1          | 190003871207 |        |
|          | DIN 00137 Spring washer A 3        |            | 190003932001 |        |
| 13       | Sling swivel assembled             | 25         | 1 22 060415  |        |
| *        | One-piece stock complete left hand | 98         | 1 3200060416 |        |



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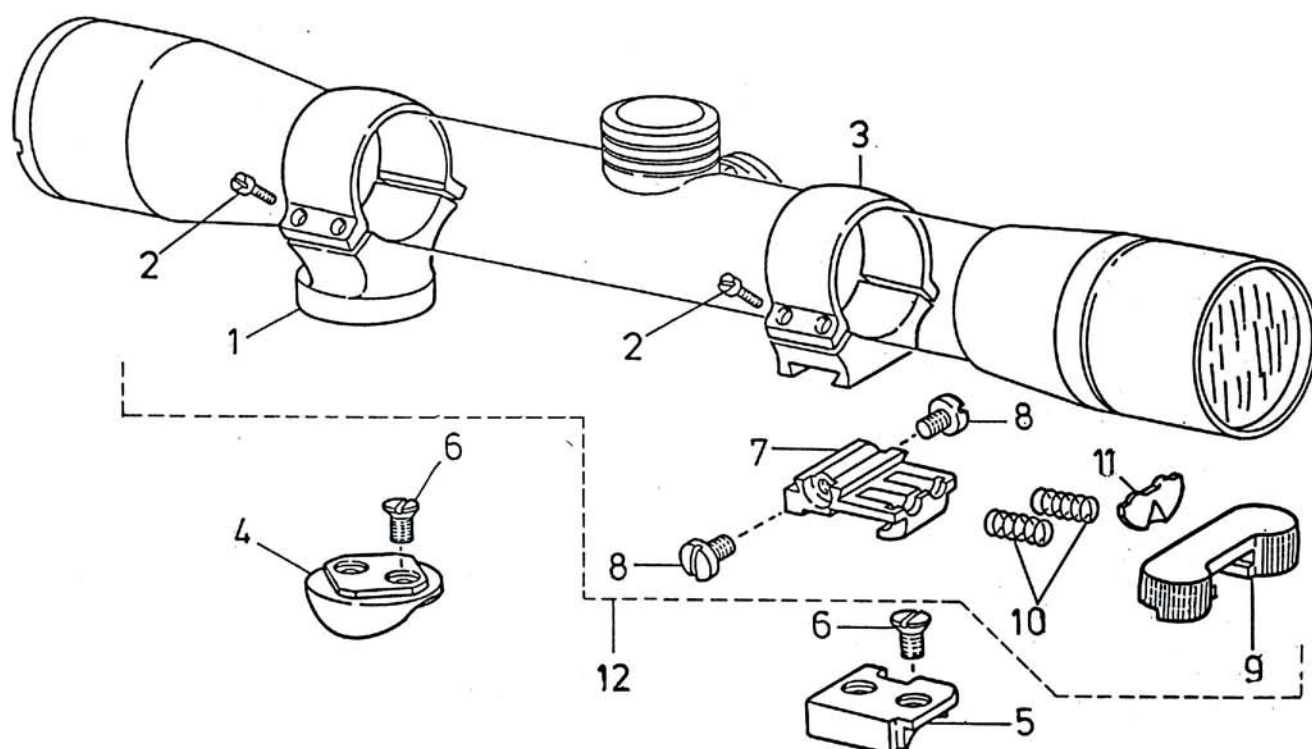
# SPARE-PARTS

Model: Steyr-Mannlicher Model SL

Type: 32

Subassembly: Scope mount ring europe 26 Ø

| Draw No. | Nomenclature                      | Price cat. | Part-Number  | Remark |
|----------|-----------------------------------|------------|--------------|--------|
| 1        | Front scope ring                  | 48         | 1 1600070002 |        |
| 2        | Screw, scope mount ring           | 3          | 1 1600070003 |        |
| 3        | Rear scope ring                   | 46         | 1 1600070009 |        |
| 4        | Front base, scope mount           | 41         | 1 22 070001  |        |
| 5        | Rear base, scope mount            | 34         | 1 22 070002  |        |
| 6        | Screw, scope mount base           | 4          | 1 22 070003  |        |
| 7        | Dovetail, windage adjusting       | 45         | 1 22 070010  |        |
| 8        | Dovetail screw, windage adjusting | 5          | 1 22 070012  |        |
| 9        | Rear mount slide                  | 32         | 1 3200070004 |        |
| 10       | Slide spring, rear mount          | 2          | 1 22 070015  |        |
| 11       | Windage slide spring              | 3          | 1 22 070016  |        |
| 12       | Scope mount upper part 26Ø        | 79         | 1 3200070409 |        |



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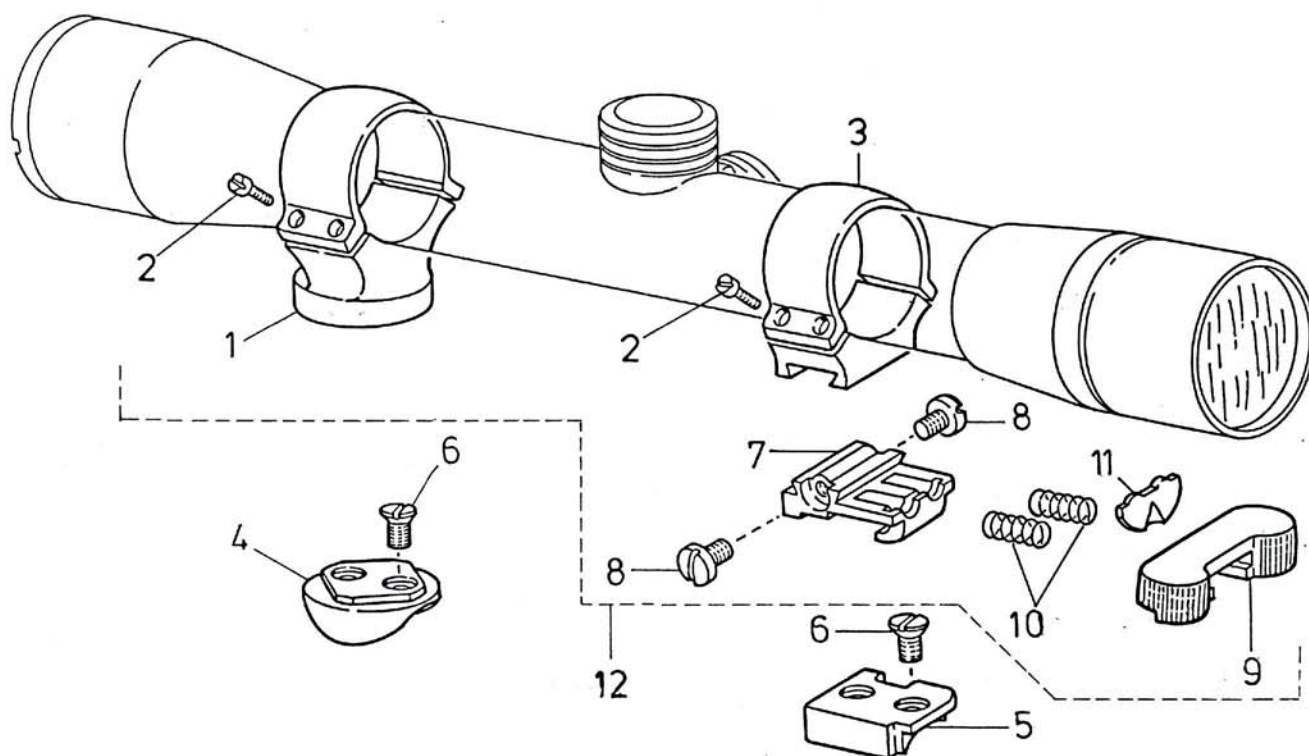
## SPARE-PARTS

**Model: Steyr-Mannlicher Model SL**

**Type: 32**

**Subassembly: Scope mount ring europe 30** 

| Draw No. | Nomenclature                      | Price cat. | Part-Number  | Remark |
|----------|-----------------------------------|------------|--------------|--------|
| 1        | Front scope ring                  | 50         | 1 1600070016 |        |
| 2        | Screw, scope mount ring           | 3          | 1 1600070003 |        |
| 3        | Rear scope ring                   | 48         | 1 1600070017 |        |
| 4        | Front base, scope mount           | 41         | 1 22 070001  |        |
| 5        | Rear base, scope mount            | 34         | 1 22 070002  |        |
| 6        | Screw, scope mount base           | 4          | 1 22 070003  |        |
| 7        | Dovetail, windage adjusting       | 45         | 1 22 070010  |        |
| 8        | Dovetail screw, windage adjusting | 5          | 1 22 070012  |        |
| 9        | Rear mount slide                  | 32         | 1 3200070004 |        |
| 10       | Slide spring, rear mount          | 2          | 1 22 070015  |        |
| 11       | Windage slide spring              | 3          | 1 22 070016  |        |
| 12       | Scope mount upper part 30 Ø       | 79         | 1 3200070410 |        |
|          |                                   |            |              |        |



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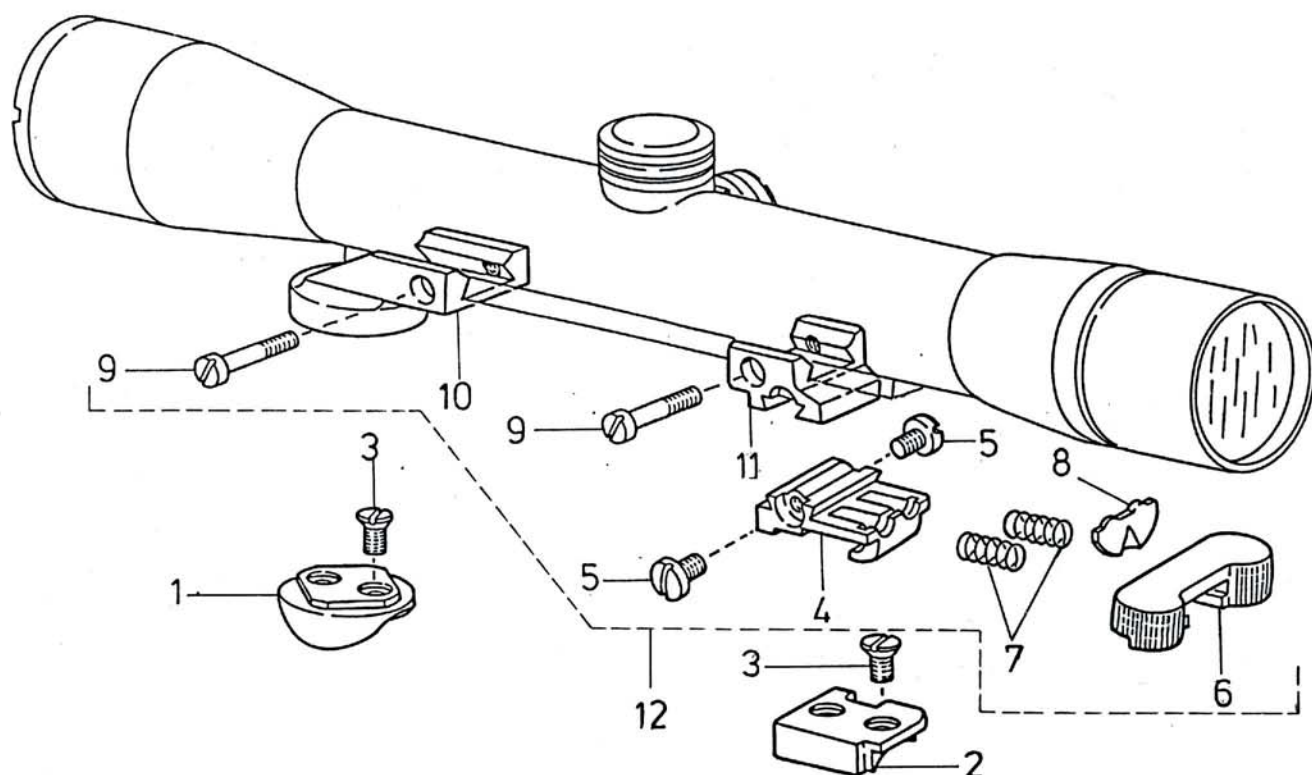
# SPARE-PARTS

Model: Steyr-Mannlicher Model SL

Type: 32

Subassembly: Scope mount rail

| Draw No. | Nomenclature                      | Price cat. | Part-Number  | Remark |
|----------|-----------------------------------|------------|--------------|--------|
| 1        | Front base, scope mount           | 41         | 1 22 070001  |        |
| 2        | Rear base, scope mount            | 34         | 1 22 070002  |        |
| 3        | Screw, scope mount base           | 4          | 1 22 070003  |        |
| 4        | Dovetail, windage adjusting       | 45         | 1 22 070010  |        |
| 5        | Dovetail screw, windage adjusting | 5          | 1 22 070012  |        |
| 6        | Rear mount slide                  | 32         | 1 3200070004 |        |
| 7        | Slide spring, rear mount          | 2          | 1 22 070015  |        |
| 8        | Windage slide spring              | 3          | 1 22 070016  |        |
| 9        | Screw near dovetail base          | 13         | 1 22 070026  |        |
| 10       | Base, front mounting rail         | 45         | 1 22 070028  |        |
| 11       | Base, front mounting rail         | 45         | 1 22 070029  |        |
| 12       | Scope mount upper part rail       | 79         | 1 3200070411 |        |



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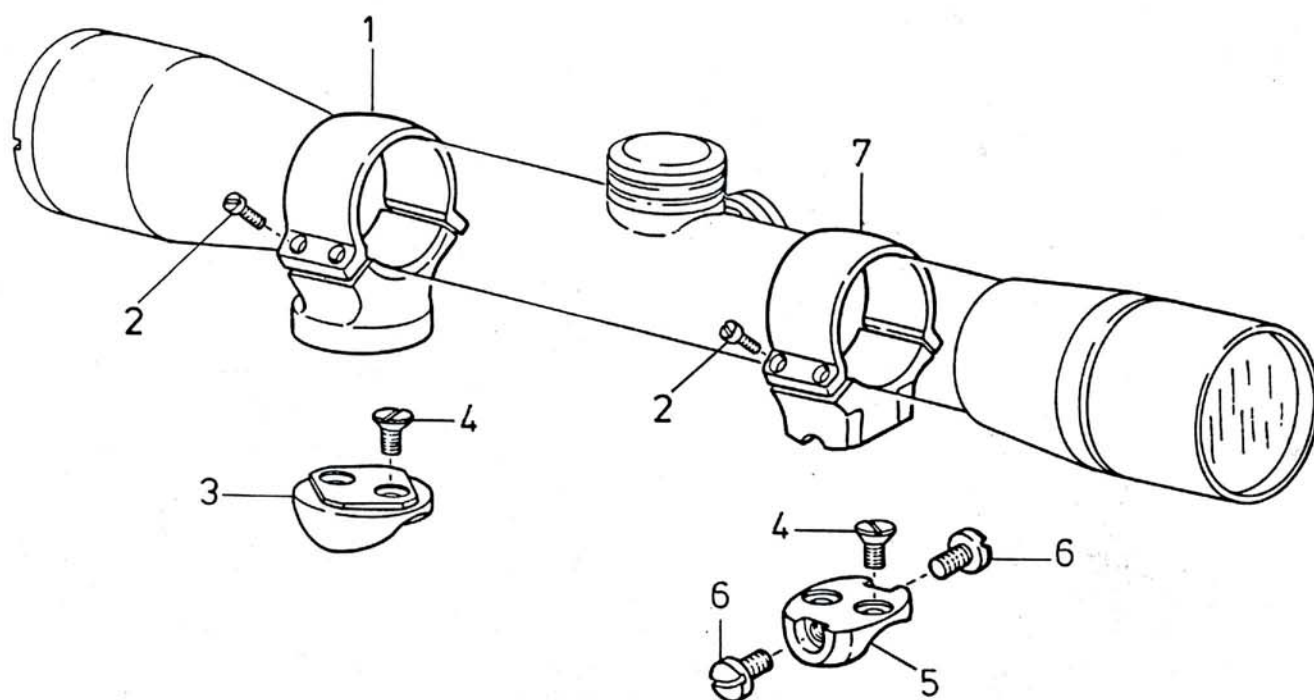
# SPARE-PARTS

Model: Steyr-Mannlicher Model SL

Type: 32

Subassembly: Scope mount ring USA

| Draw No. | Nomenclature               | Price cat. | Part-Number  | Remark |
|----------|----------------------------|------------|--------------|--------|
| 1        | Front scope ring           | 48         | 1 1600070002 |        |
| 2        | Screw, scope mount ring    | 3          | 1 1600070003 |        |
| 3        | Front base, scope mount    | 41         | 1 22 070001  |        |
| 4        | Screw, scope mount base    | 4          | 1 22 070003  |        |
| 5        | Rear base, scope mount USA | 51         | 1 22 070032  |        |
| 6        | Windage screw              | 17         | 1 22 070034  |        |
| 7        | Rear scope ring            | 46         | 1 22 070040  |        |



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