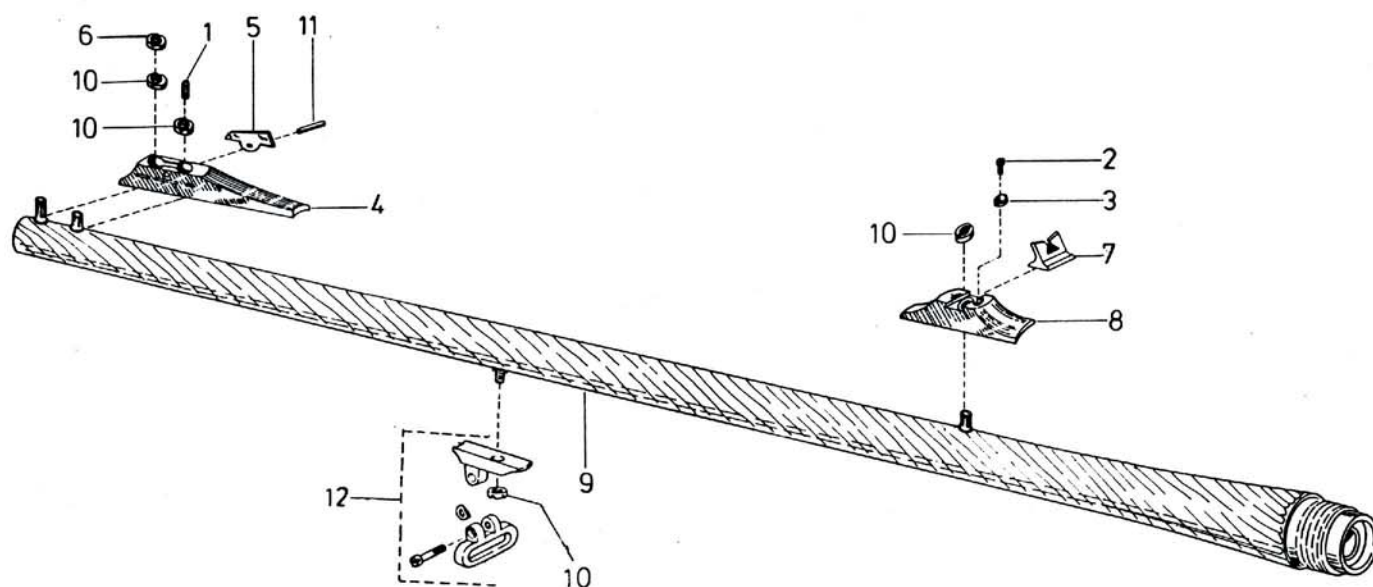


SPARE-PARTS

Model: Steyr-Mannlicher Model S
Type: 27
Subassembly: Barrel 8x68 S 650

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Spring	2	1 19 030024	
2	Rear sight screw	2	1 22 010002	
3	Clamp ring	4	1 22 010003	
4	Ramp, front sight	44	1 24 010005	
5	Front sight	7	1 24 010006	
6	Nut	2	1 24 010014	
7	Wide open V-type rear sight	40	1 24 010017	
8	Rear sight base	46	1 27 010013	
*9	Barrel standard weight 650 8x68S	84	1 27 010002	Proof firing necessary
10	DIN 00546 Nut M 3 5S	1	190003888304	
11	DIN 00007 Front sight pin 2 M 6 x 8	1	190003901058	
12	Sling swivel assembled	35	1 3200010520	
*	Further calibers:			
	Barrel standard weight 650 6,5x68	84	1 27 010015	Proof firing necessary
	Barrel standard weight 650 7 mm Rem. Mag.	84	1 27 010035	Proof firing necessary
	Barrel standard weight 650 .300 Win. Mag.	84	1 27 010061	Proof firing necessary
	Barrel standard weight 650 .375 H & H Mag.	84	1 27 010055	Proof firing necessary
	Change of barrel inclusive proof firing, blue finish, grouping	116		



In order to avoid errors and incorrect deliveries, please indicate the needed part-number as well as the production number, the price gradation and the caliber of your rifle (pistol).

Subject to technical modifications and changing the price category

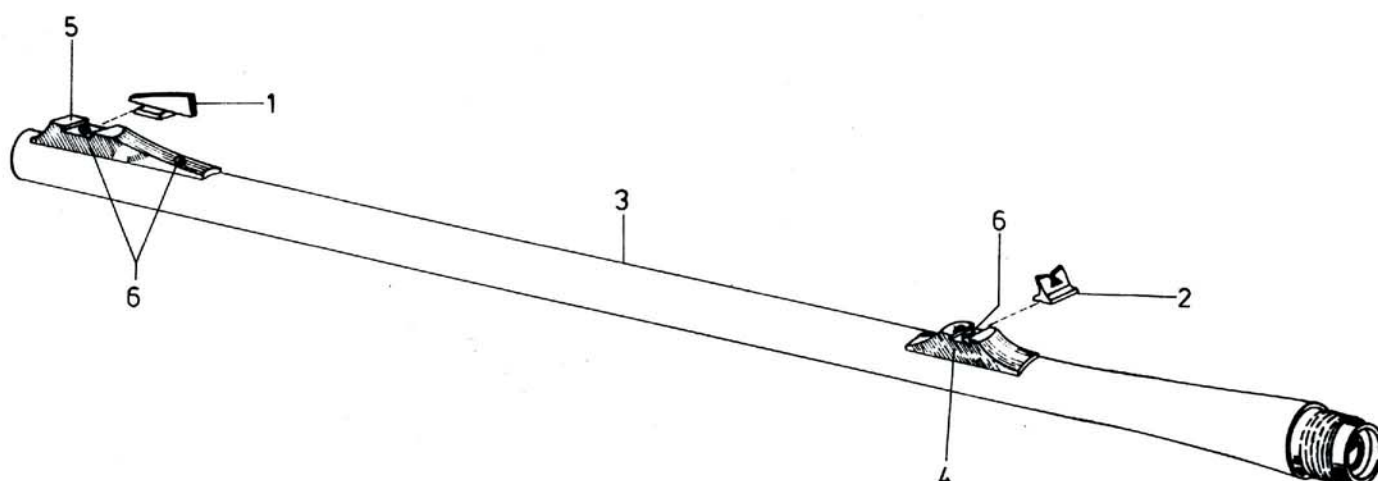
SPARE-PARTS

Model: Steyr-Mannlicher Model S

Type: 27

Subassembly: Barrel 9,3x64 Tropicalized

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Front sight	27	1 27 010012	
2	Wide open V-type rear sight	46	1 27 010020	
*3	Barrel heavy weight 9,3x64	88	1 27 010027	Proof firing necessary
4	Rear sight base	48	1 27 010018	
5	Ramp, front sight	44	1 27 010008	
6	Securing screw	17	1 27 010010	
*	Further calibers:			
	Barrel heavy weight .375 H & H Mag.	88	1 27 010059	Proof firing necessary
	Barrel heavy weight .458 Win. Mag.	88	1 27 010073	Proof firing necessary
	Change of barrel inclusive proof firing, blue finish, grouping	116		



In order to avoid errors and incorrect deliveries, please indicate the needed part-number as well as the production number, the price gradation and the caliber of your rifle (pistol).

Subject to technical modifications and changing the price category

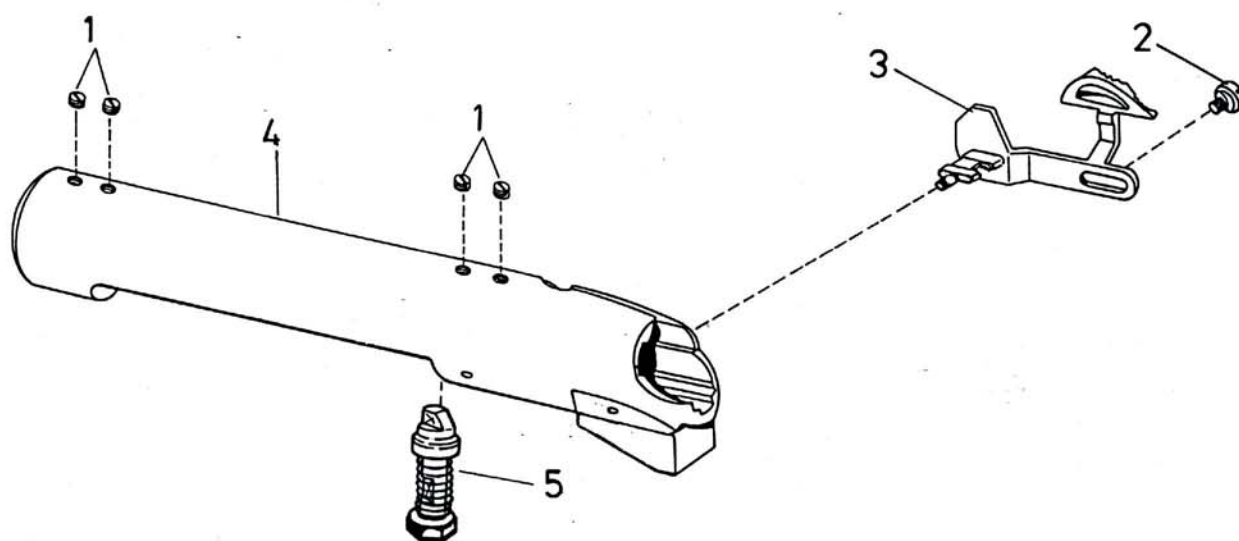
SPARE-PARTS

Model: Steyr-Mannlicher Model S

Type: 27

Subassembly: Receiver

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Screw blanking	1	1 22 020003	Proof firing necessary
2	Retaining screw	11	1 22 020012	
3	Safety catch slide	34	1 24 030010	
*4	Receiver complete	90	1 27 020410	
5	Retaining bolt complete	30	1 3200020505	
*	Receiver complete .458 Win. Mag.	90	1 27 020414	



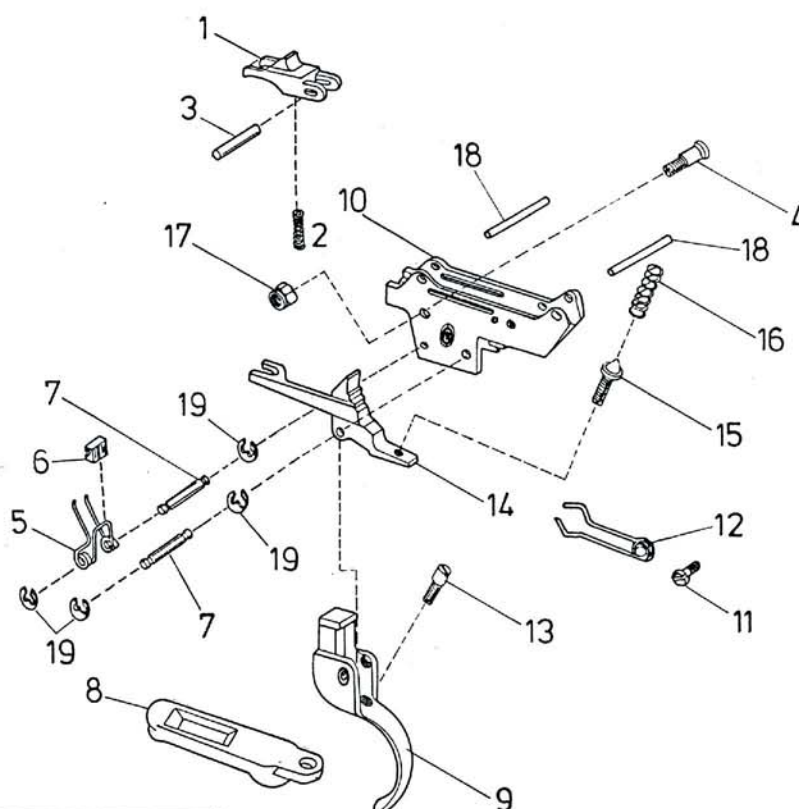
In order to avoid errors and incorrect deliveries, please indicate the needed part-number as well as the production number, the price gradation and the caliber of your rifle (pistol).

Subject to technical modifications and changing the price category

SPARE-PARTS

Model: Steyr-Mannlicher Model S
Type: 27
Subassembly: Single trigger

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Sear	34	1 22 030006	
2	Spring	1	1 22 030007	
3	Pin	2	1 22 030008	
4	Eccentric screw	11	1 22 030010	
5	Trigger return spring	8	1 22 030014	
6	Sliding leaf	2	1 22 030016	
7	Pin	1	1 22 030021	
8	Insert single trigger	4	1 22 030025	
9	Single trigger	39	1 22 030050	
10	Trigger housing	37	1 22 030059	
11	Check screw	1	1 24 030008	
12	Safety spring	1	1 24 030009	
13	Setting screw	18	1 2900030029	
14	Lever, sear	38	1 2900030031	
15	Adjusting screw	13	1 2900030034	
16	Spring	2	1 1200010079	
17	DIN 00985 Hexagon nut M 3 6 ZN	1	190003888717	
18	DIN 00007 Cylindrical 2 M 6 x 14	1	190003901064	
19	DIN 06799 Lock washer 2,3	1	190003936606	
	Single trigger complete (except parts 8 and 18)	63	1 22 030559	



In order to avoid errors and incorrect deliveries, please indicate the needed part-number as well as the production number, the price gradation and the caliber of your rifle (pistol).

Subject to technical modifications and changing the price category

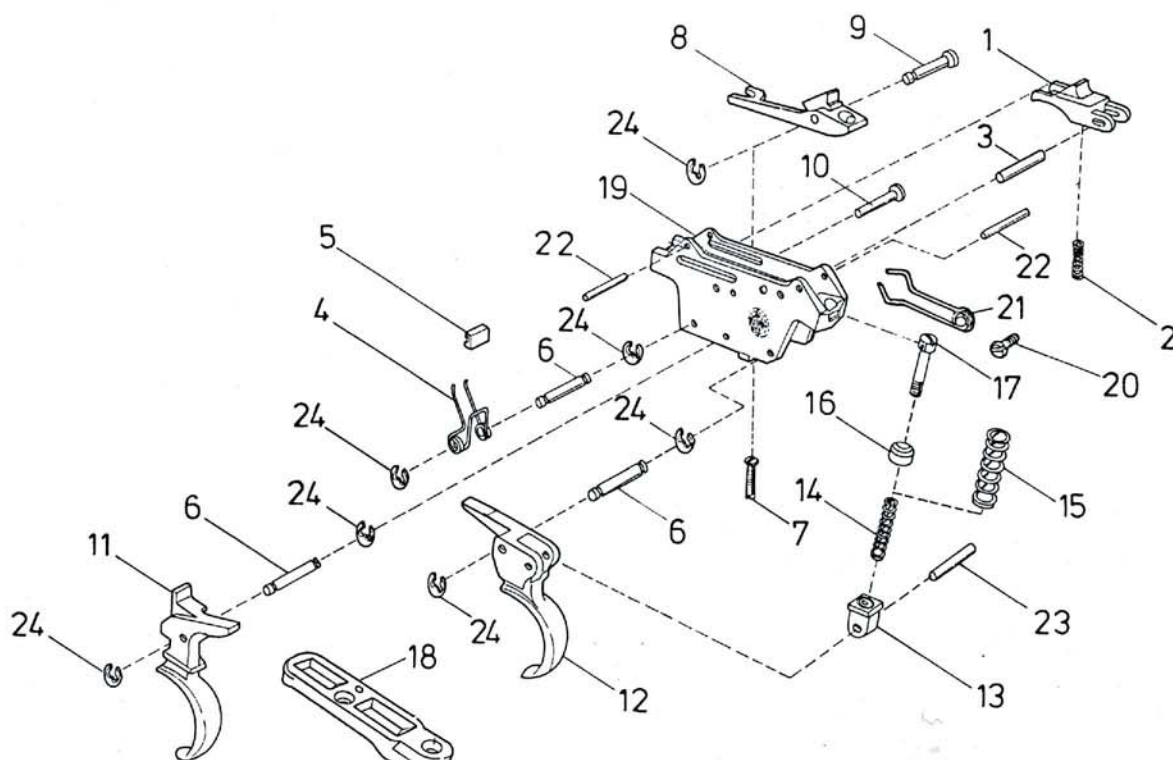
SPARE-PARTS

Model: Steyr-Mannlicher Model S

Type: 27

Subassembly: Double set trigger

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Sear	34	1 22 030006	
2	Spring	2	1 22 030007	
3	Pin	2	1 22 030008	
4	Spiral spring	8	1 22 030013	
5	Sliding leaf	2	1 22 030016	
6	Pillow pin	2	1 22 030021	
7	Adjusting screw	9	1 22 030032	
8	Trigger sear	35	1 22 030034	
9	Pin for trigger sear	6	1 22 030035	
10	Trigger stop pin	6	1 22 030036	
11	Trigger	37	1 22 030038	
12	Set trigger	39	1 22 030039	
13	Link	3	1 22 030040	
14	Internal set trigger spring	2	1 22 030041	
15	External set trigger spring	1	1 22 030042	
16	Disc	8	1 22 030043	
17	Locking screw	9	1 22 030044	
18	Insert double set trigger	4	1 22 030046	
19	Trigger housing	39	1 22 030060	
20	Check screw	2	1 24 030008	
21	Safety spring	2	1 24 030009	
22	DIN 00007 Cylindrical 2 M 6 x 14	1	190003901064	
23	DIN 01481 Adapter sleeve 3 x 8	1	190003909603	
24	DIN 06799 Lock washer 2,3	1	190003936606	
	Double set trigger complete (except parts 18 and 22)	66	1 22 030560	



In order to avoid errors and incorrect deliveries, please indicate the needed part-number as well as the production number, the price gradation and the caliber of your rifle (pistol).

Subject to technical modifications and changing the price category

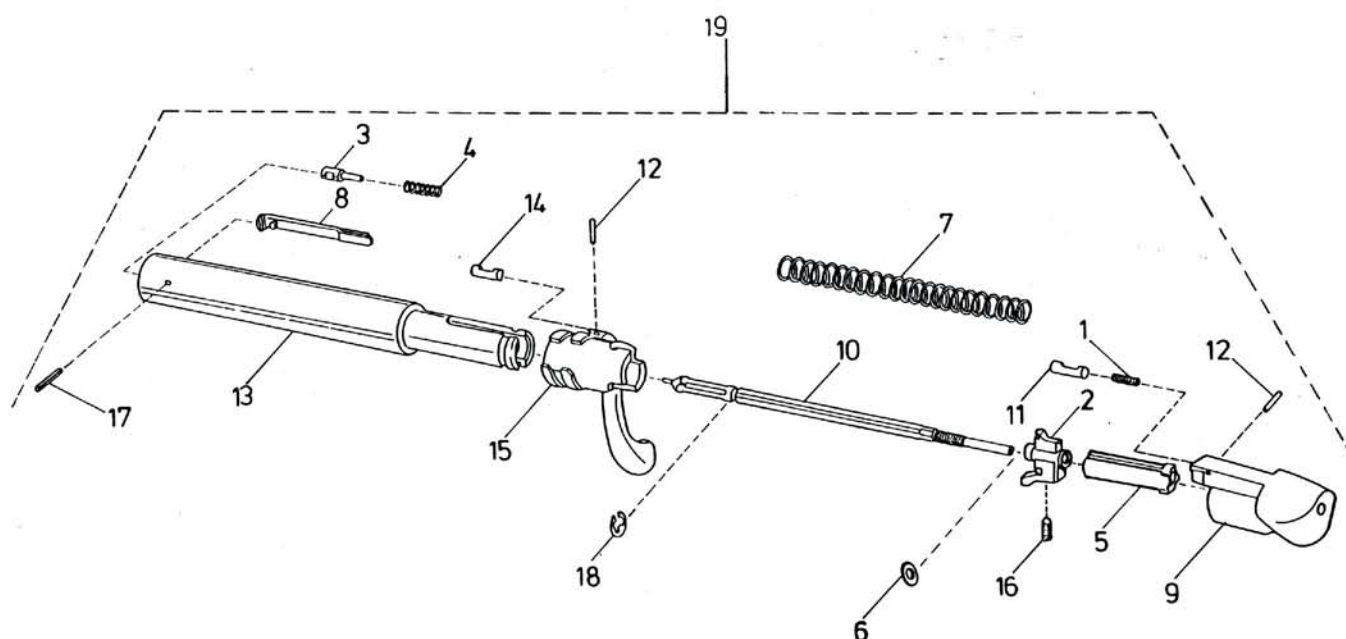
SPARE-PARTS

Model: Steyr-Mannlicher Model S

Type: 27

Subassembly: Bolt Standard

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Spring	1	1 22 020011	
2	Firing pin lug	34	1 22 040006	
3	Ejector	12	1 22 040013	
4	Ejector spring	2	1 22 040014	
5	Support sleeve	40	1 22 040018	
6	Disc	3	1 22 040019	
7	Main spring	6	1 24 040009	
8	Extractor	36	1 27 040004	
9	Bolt cap	41	1 27 040006	
10	Firing pin	30	1 27 040007	
11	Lock bolt	10	1 27 040008	
12	Cylindrical	6	1 27 040010	
13	Bolt S	60	1 27 040011	Proof firing necessary
14	Pin	16	1 27 040019	
15	Bolt handle	51	1 27 040025	Proof firing necessary
16	DIN 00514 Slotted set screw M 4 x 5	1	190003900059	
17	DIN 01481 Adapter sleeve 2 x 14	1	190003909679	
18	DIN 06799 Lock washer 4	1	190003936613	
19	Bolt assembled (exclusive costs for proof firing)	90	1 27 040501	Proof firing necessary



In order to avoid errors and incorrect deliveries, please indicate the needed part-number as well as the production number, the price gradation and the caliber of your rifle (pistol).

Subject to technical modifications and changing the price category

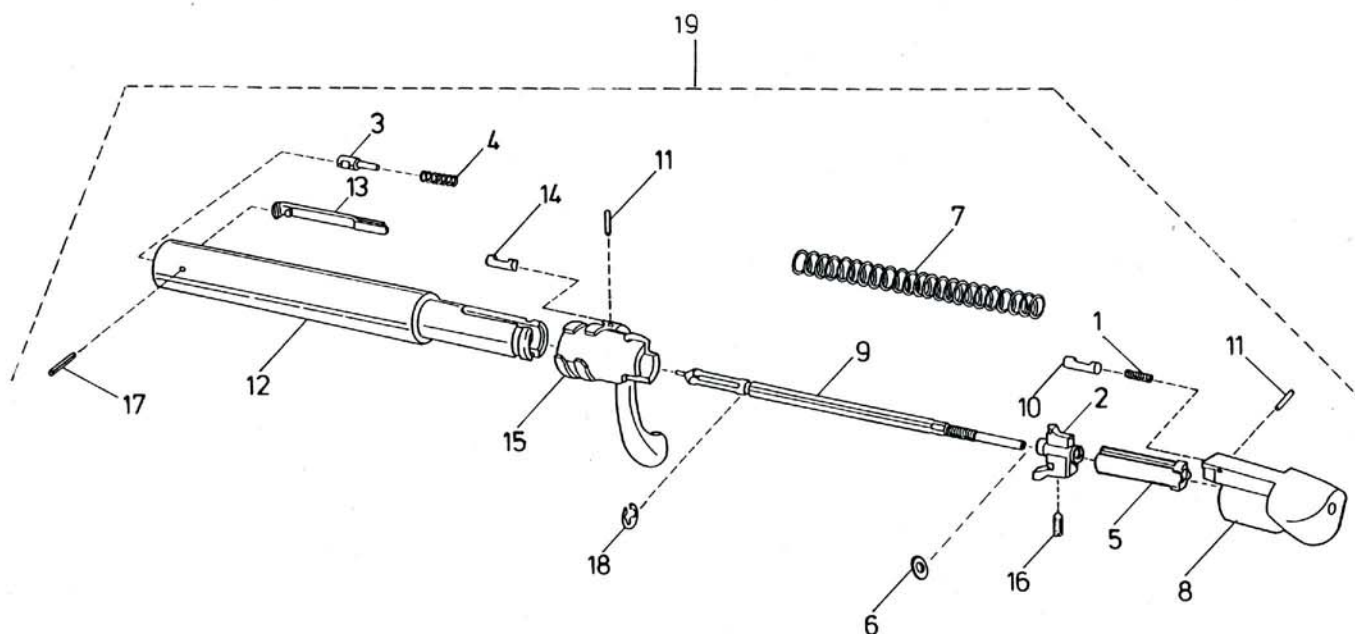
SPARE-PARTS

Model: Steyr-Mannlicher Model S

Type: 27

Subassembly: Bolt Magnum

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Spring	1	1 22 020011	
2	Firing pin lug	34	1 22 040006	
3	Ejector	12	1 22 040013	
4	Ejector spring	2	1 22 040014	
5	Support sleeve	40	1 22 040018	
6	Disc	3	1 22 040019	
7	Main spring	6	1 24 040009	
8	Bolt cap	41	1 27 040006	
9	Firing pin	30	1 27 040007	
10	Lock bolt	10	1 27 040008	
11	Cylindrical	6	1 27 040010	
12	Bolt S	60	1 27 040011	Proof firing necessary
13	Extractor	36	1 27 040012	
14	Pin	16	1 27 040019	
15	Bolt handle	51	1 27 040025	Proof firing necessary
16	DIN 00514 Slotted set screw M 4 x 5	1	190003900059	
17	DIN 01481 Adapter sleeve 2 x 14	1	190003909679	
18	DIN 06799 Lock washer 4	1	190003936613	
19	Bolt assembled (exclusive costs for proof firing)	90	1 27 040502	Proof firing necessary



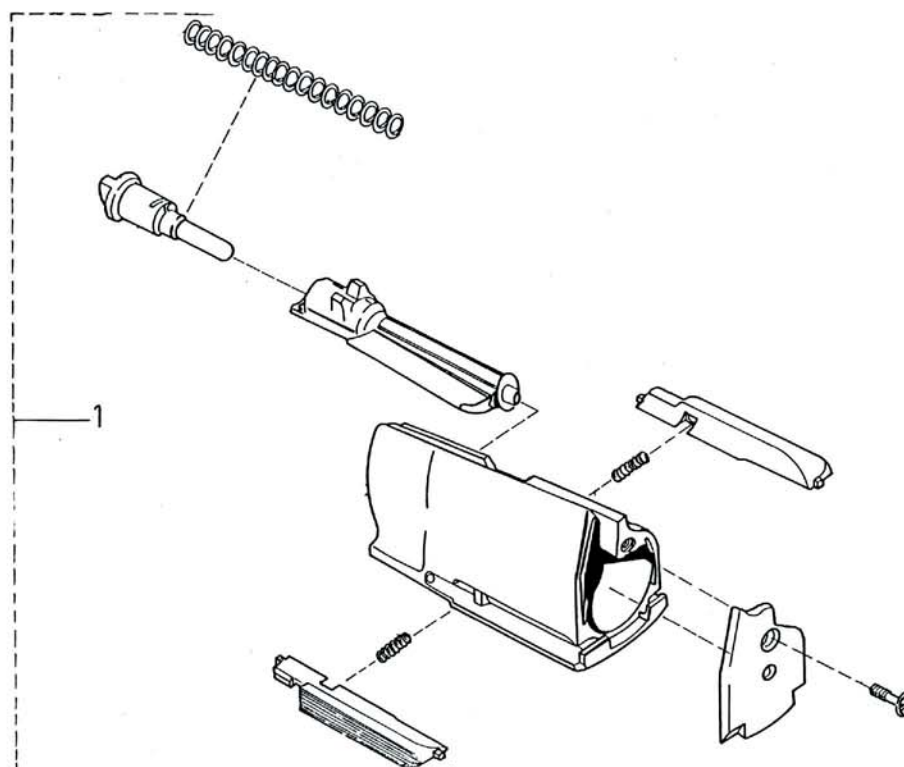
In order to avoid errors and incorrect deliveries, please indicate the needed part-number as well as the production number, the price gradation and the caliber of your rifle (pistol).

Subject to technical modifications and changing the price category

SPARE-PARTS

Model: Steyr-Mannlicher Model S**Type: 27****Subassembly: Magazine**

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
	Magazine catch spring		1 22 020011	
	Fixing screw		1 22 050003	
	Magazine (rotor) axis pin		1 22 050007	
	Magazine catch right		1 24 050009	
	Magazine catch left		1 24 050010	
	Transport magazine wall		1 27 050002	
	Magazine follower spring		1 27 050006	
	Magazine box		1 27 050021	
	Magazine carrier complete		1 27 050404	
1	Magazine complete:			
	Cal. 6,5x68	43	1 27 050502	
	Cal. 7 mm Rem. Mag.	43	1 27 050509	
	Cal. .308 Win. Mag.	43	1 27 050510	
	Cal. 8 x 68 S	43	1 27 050501	
	Cal. .458 Win. Mag.	43	1 27 050508	
	Cal. .375 H & H Mag.	43	1 27 050507	
	Cal. .300 Win. Mag.	43	1 27 050536	



In order to avoid errors and incorrect deliveries, please indicate the needed part-number as well as the production number, the price gradation and the caliber of your rifle (pistol).

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and changing the price category**

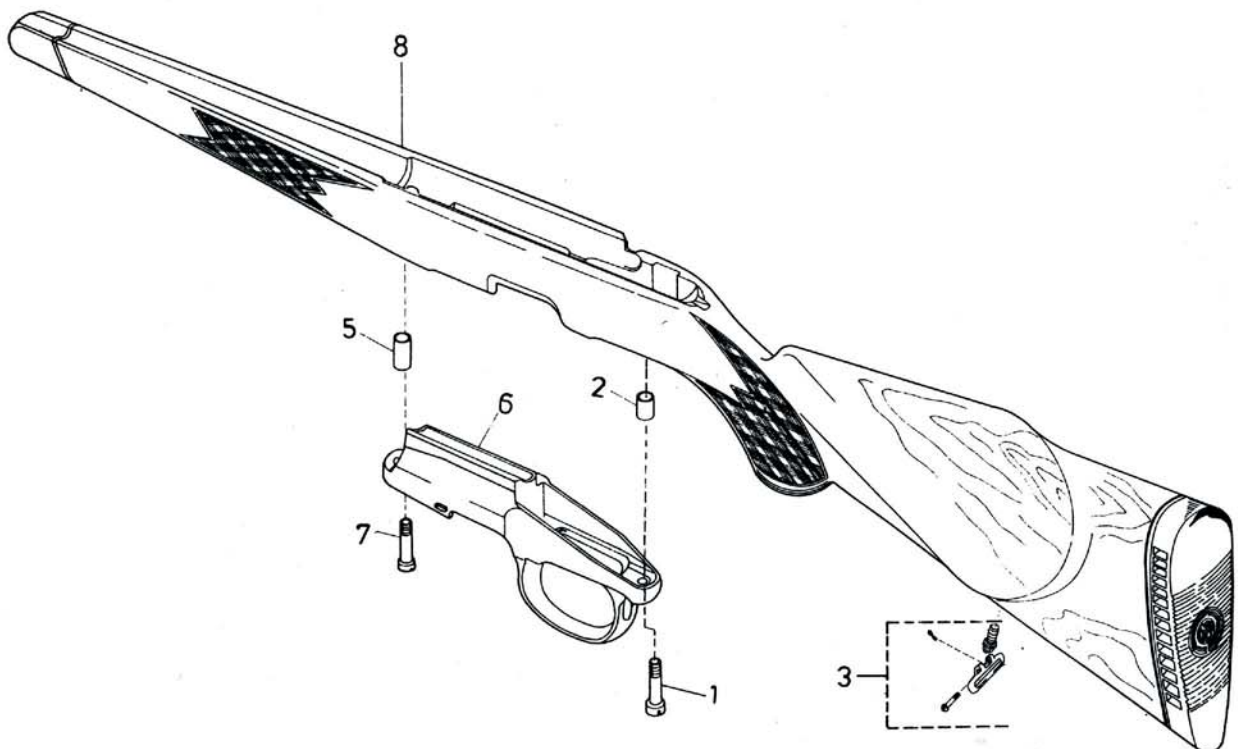
SPARE-PARTS

Model: Steyr-Mannlicher Model S

Type: 27

Subassembly: Half-stock

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Screw	14	1 22 060011	
2	Bushing rear	3	1 22 060006	
3	Sling swivel assembled	45	1 22 060415	
5	Bushing front	3	1 24 060008	
6	Guard trigger	15	1 27 030001	
7	Screw	14	1 27 060014	
*8	Half stock complete	86	1 27 060402	
*	Half stock with butt-stock magazine complete	100	1 27 060434	
	Magazine guide	16	1 27 060032	not shown
	Screw	5	1 24 060043	not shown
	Disc	12	1 24 060044	not shown
	Half stock complete left hand	96	1 27 060426	



In order to avoid errors and incorrect deliveries, please indicate the needed part-number as well as the production number, the price gradation and the caliber of your rifle (pistol).

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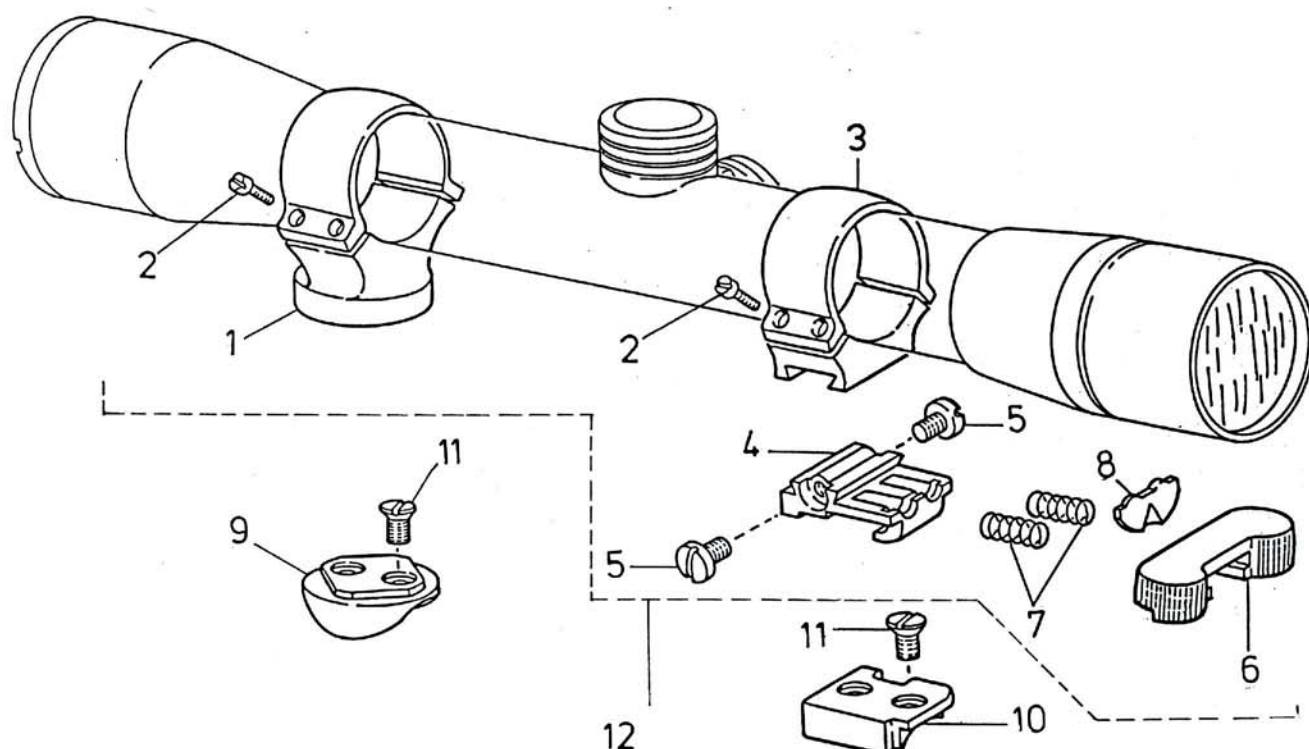
SPARE-PARTS

Model: Steyr-Mannlicher Model S

Type: 27

Subassembly: Scope mount ring europe 26 Ø

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Front scope ring	48	1 1600070002	
2	Screw, scope mount ring	3	1 1600070003	
3	Rear scope ring	46	1 1600070009	
4	Dovetail, windage adjusting	45	1 22 070010	
5	Dovetail screw, windage adjusting	5	1 22 070012	
6	Rear mount slide	32	1 3200070004	
7	Slide spring, rear mount	2	1 22 070015	
8	Windage slide spring	3	1 22 070016	
9	Front base, scope mount	41	1 24 070001	
10	Rear base, scope mount	34	1 24 070002	
11	Screw, scope mount base	4	1 24 070003	
12	Scope mount upper part 26 Ø	79	1 3200070409	



In order to avoid errors and incorrect deliveries, please indicate the needed part-number as well as the production number, the price gradation and the caliber of your rifle (pistol).

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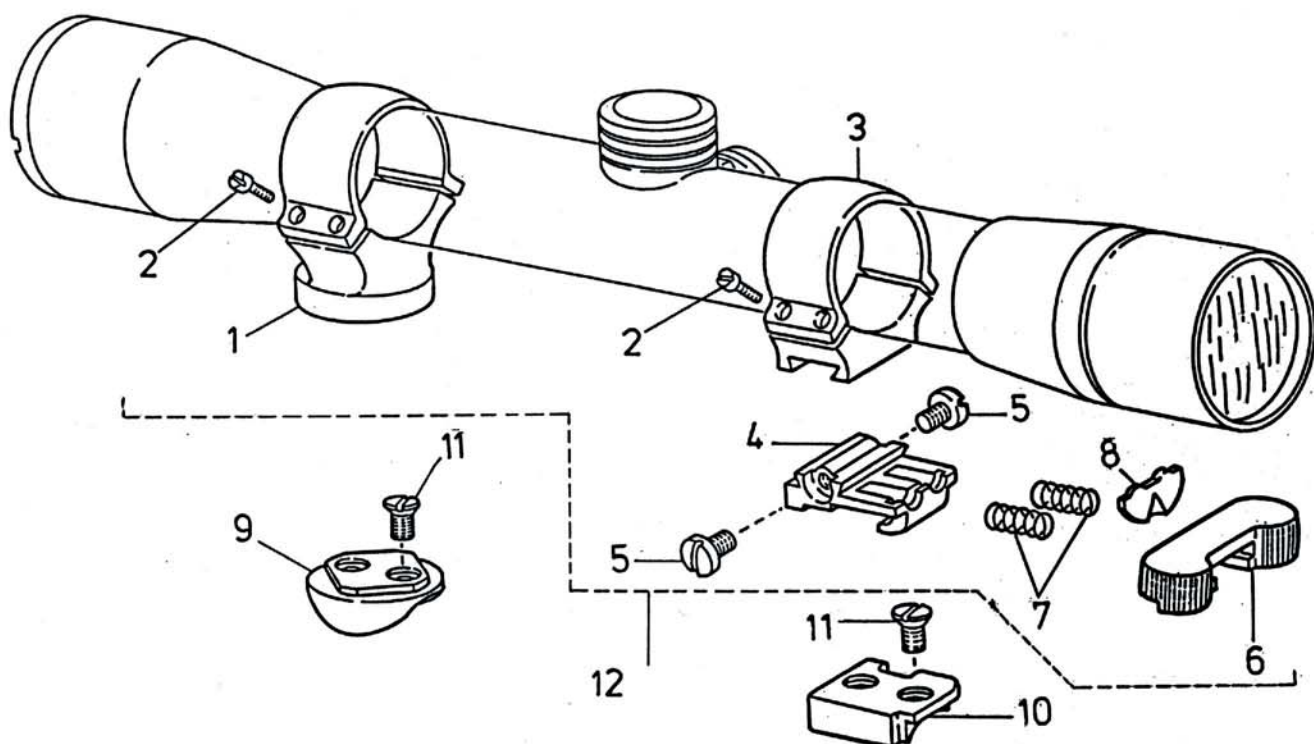
SPARE-PARTS

Model: Steyr-Mannlicher Model S

Type: 27

Subassembly: Scope mount ring europe 30 Ø

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Front scope ring	50	1 1600070016	
2	Screw, scope mount ring	3	1 1600070003	
3	Rear scope ring	48	1 1600070017	
4	Dovetail, windage adjusting	45	1 22 070010	
5	Dovetail screw, windage adjusting	5	1 22 070012	
6	Rear mount slide	32	1 3200070004	
7	Slide spring, rear mount	2	1 22 070015	
8	Windage slide spring	3	1 22 070016	
9	Front base, scope mount	41	1 24 070001	
10	Rear base, scope mount	34	1 24 070002	
11	Screw, scope mount base	4	1 24 070003	
12	Scope mount upper part 30 Ø	79	1 3200070410	



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Subject to technical modifications and changing the price category

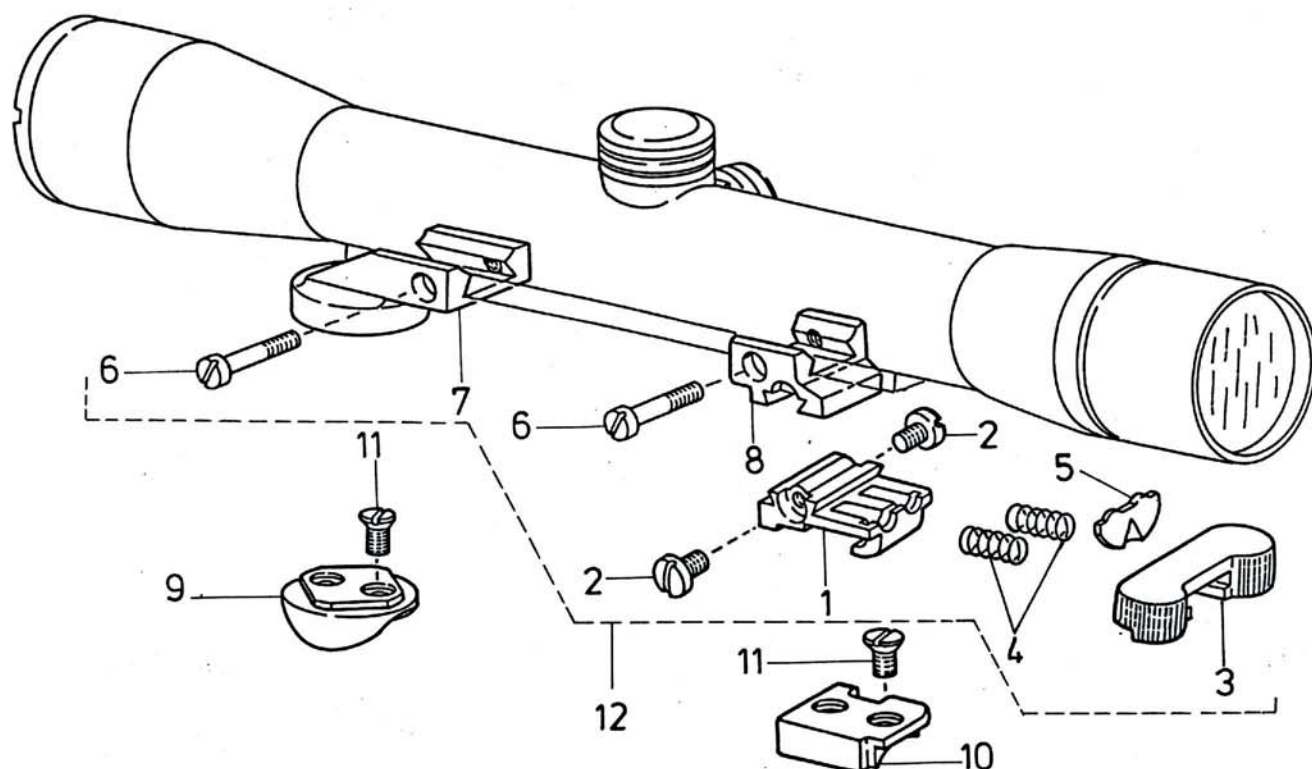
SPARE-PARTS

Model: Steyr-Mannlicher Model S

Type: 27

Subassembly: Scope mount rail

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Dovetail, windage adjusting	45	1 22 070010	
2	Dovetail screw, windage adjusting	5	1 22 070012	
3	Rear mount slide	32	1 3200070004	
4	Slide spring, rear mount	2	1 22 070015	
5	Windage slide spring	3	1 22 070016	
6	Screw near dovetail base	13	1 22 070026	
7	Base, front mounting rail	45	1 22 070028	
8	Base, rear mounting rail	45	1 22 070029	
9	Front base, scope mount	42	1 24 070001	
10	Rear base, scope mount	34	1 24 070002	
11	Screw, scope mount base	4	1 24 070003	
12	Scope mount upper part rail	79	1 3200070411	



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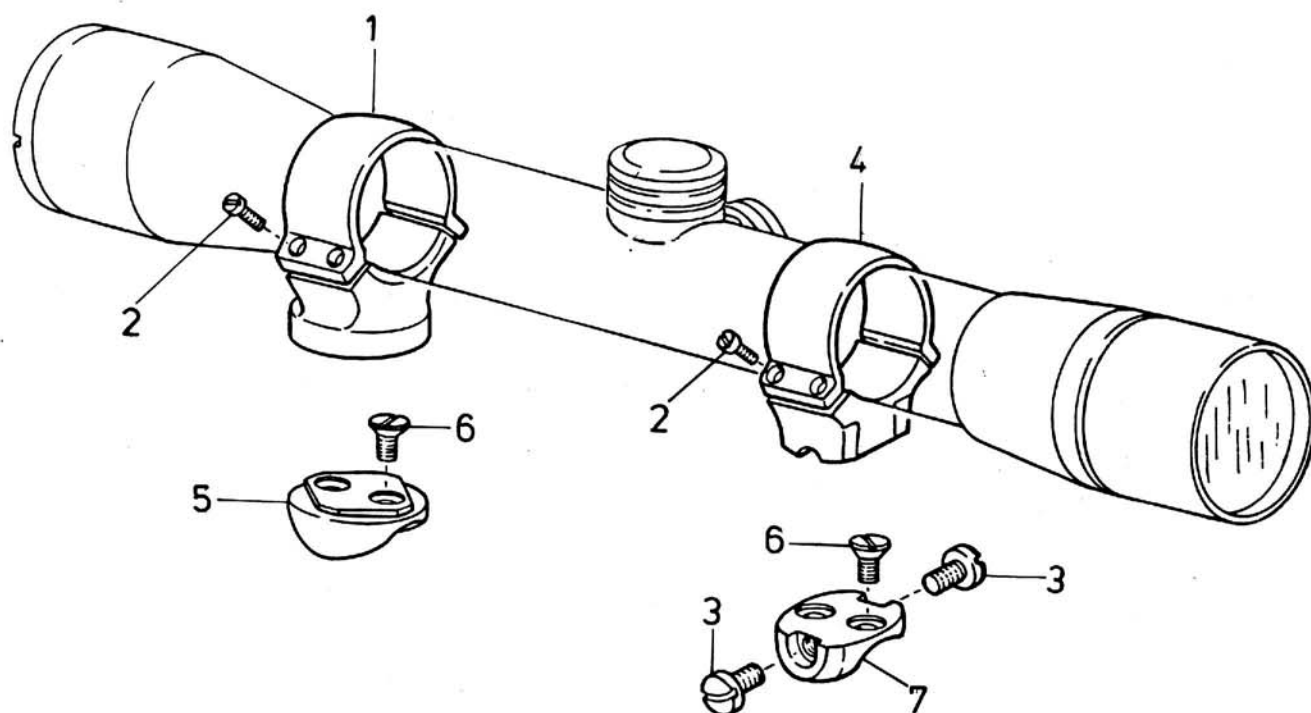
SPARE-PARTS

Model: Steyr-Mannlicher Model S

Type: 27

Subassembly: Scope mount ring USA

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Front scope ring	48	1 1600070002	
2	Screw, scope mount ring	3	1 1600070003	
3	Dovetail screw, windage adjusting	17	1 22 070034	
4	Rear scope ring	46	1 22 070040	
5	Front base, scope mount	41	1 24 070001	
6	Screw, scope mount base	4	1 24 070003	
7	Rear base, scope mount USA	51	1 24 070020	



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