

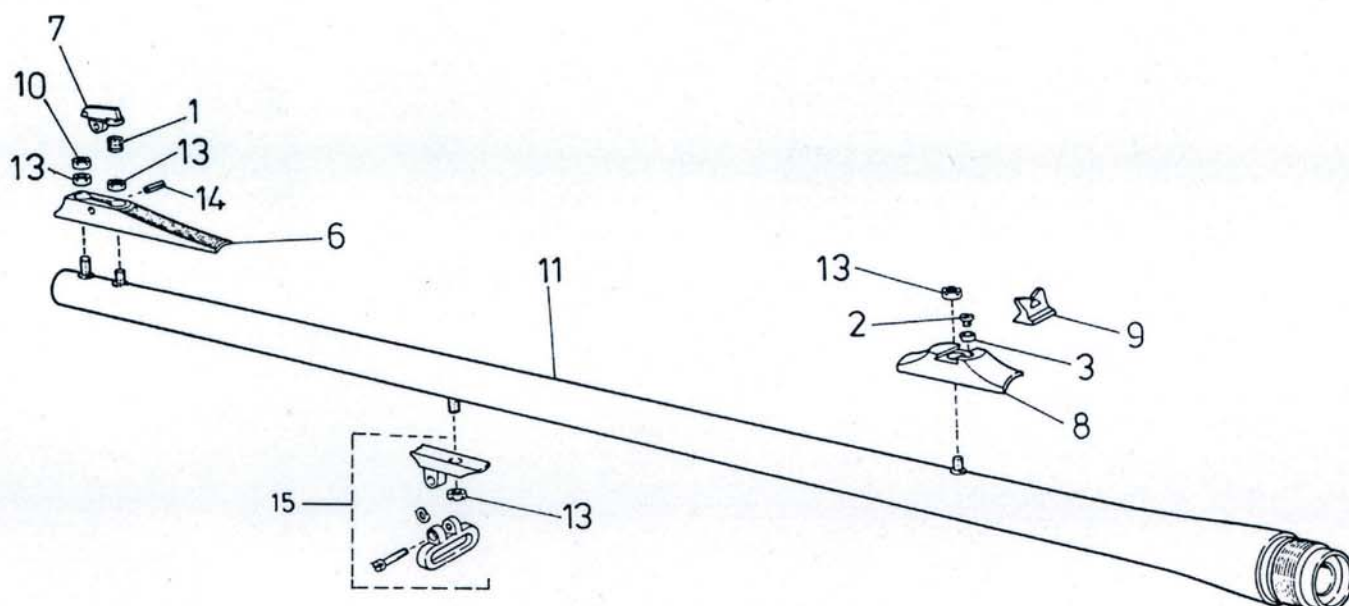
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model M

Type: 37

Subassembly: Barrel 6,5x57 600

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Spring	2	1 19 030024	
2	Rear sight screw	2	1 22 010002	
3	Clamp ring	6	1 22 010003	
	Sling swivel		1 22 060015	
	Sling swivel, screw		1 22 060016	
6	Ramp, front sight	44	1 24 010005	
7	Front sight	7	1 24 010006	
8	Rear sight base	47	1 24 010008	
9	Wide open V-type rear sight	40	1 24 010010	
10	Nut	2	1 24 010014	
*11	Barrel standard weight 600 6,5x57	84	1 24 010075	Proof firing necessary
	Base, sling swivel		1 2500060005	
13	DIN 00546 Nut M 3 5S	1	190003888304	
14	DIN 00007 Front sight pin 2 M 6 x 8	1	190003901058	
	DIN 00137 Spring disc A 3		190003932001	
15	Sling swivel assembled	35	1 3200060520	
*	Further calibers:			
	Barrel standard weight 600 6,5x55	84	1 2500010006	Proof firing necessary
	Barrel standard weight 600 .270 Win.	84	1 24 010050	Proof firing necessary
	Barrel standard weight 600 7x57	84	1 2500010004	Proof firing necessary
	Barrel standard weight 600 7x64	84	1 24 010040	Proof firing necessary
	Barrel standard weight 600 7,5x55	84	1 2500010007	Proof firing necessary
	Barrel standard weight 600 .30-06 SPR.	84	1 24 010060	Proof firing necessary
	Barrel standard weight 600 9,3x62	84	1 24 010025	Proof firing necessary
	Barrel standard weight 650 6x62 FRÈRES	84	1 24 010065	Proof firing necessary
	Change of barrel inclusive proof firing, blue finish, grouping	114		



In order to avoid errors and incorrect deliveries, please indicate the needed part-number as well as the production number, the price gradation and the caliber of your rifle (pistol).

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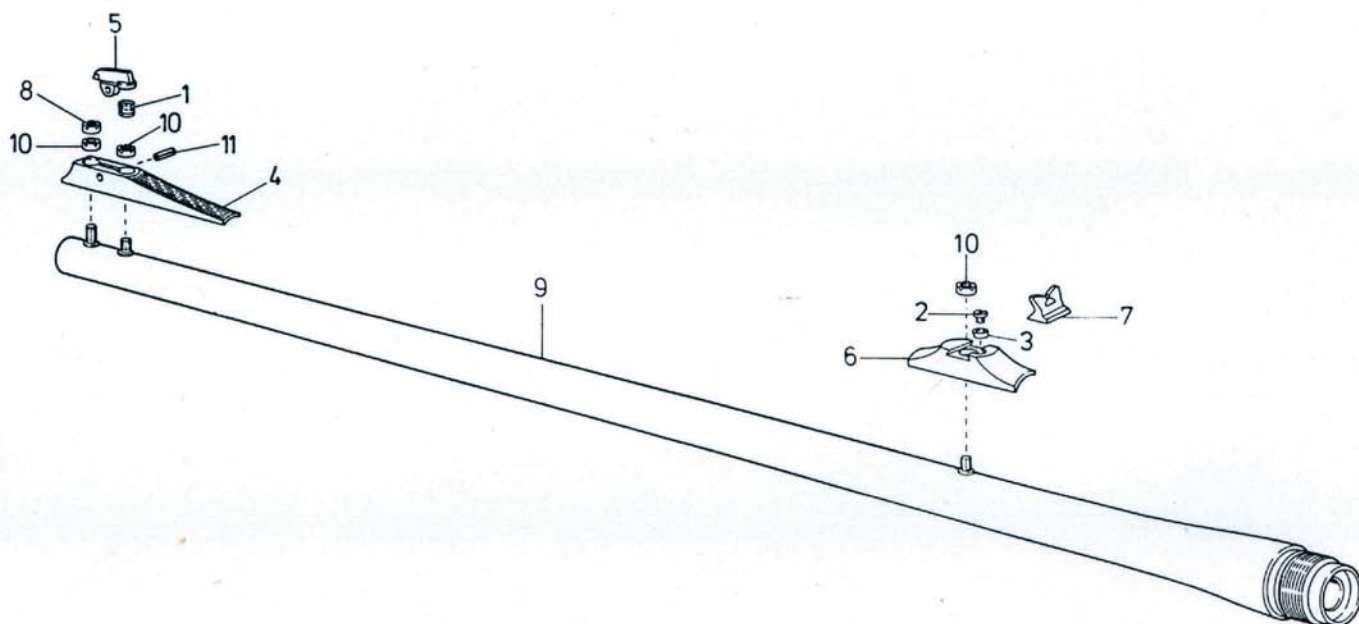
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model M

Type: 37

Subassembly: Barrel 6,5x57 508

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Spring	2	1 19 030024	
2	Rear sight screw	2	1 22 010002	
3	Clamp ring	6	1 22 010003	
4	Ramp, front sight	44	1 24 010005	
5	Front sight	7	1 24 010006	
6	Rear sight base	47	1 24 010008	
7	Wide open V-type rear sight	40	1 24 010010	
8	Nut	2	1 24 010014	
*9	Barrel standard weight 508 6,5 x 57	84	1 24 010078	Proof firing necessary
10	DIN 00546 Nut M 3 5S	1	190003888304	
11	DIN 00007 Front sight pin 2 M 6 x 8	1	190003901058	
Further calibers:				
	Barrel standard weight 508 6,5x55	84	1 24 010031	Proof firing necessary
	Barrel standard weight 508 .270 Win.	84	1 24 010053	Proof firing necessary
	Barrel standard weight 508 7x57	84	1 24 010072	Proof firing necessary
	Barrel standard weight 508 7x64	84	1 24 010042	Proof firing necessary
	Barrel standard weight 508 7,5x55	84	1 24 010033	Proof firing necessary
	Barrel standard weight 508 .30-06 SPR.	84	1 24 010063	Proof firing necessary
	Barrel standard weight 508 9,3x62	84	1 24 010026	Proof firing necessary
	Change of barrel inclusive proof firing, blue finish, grouping	114		



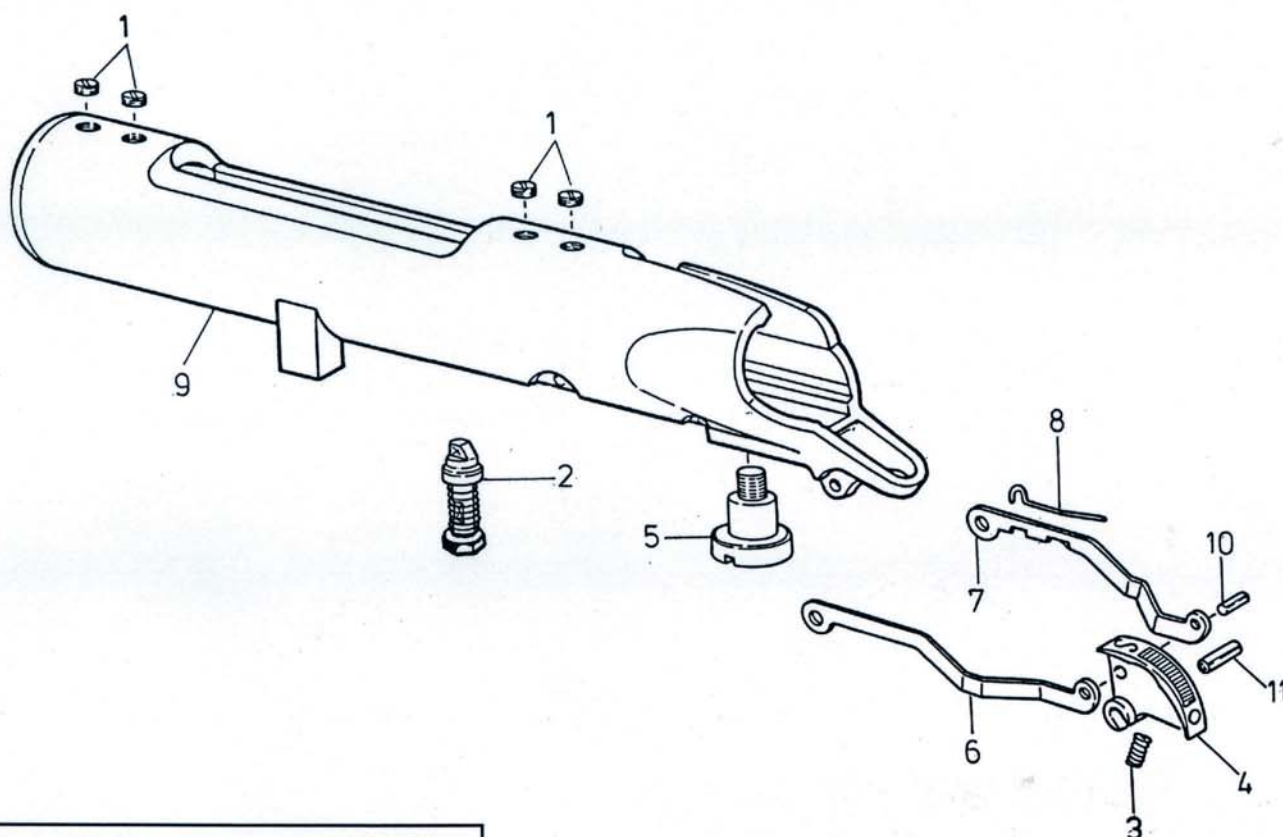
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SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model M
Type: 37
Subassembly: Receiver

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Screw blanking	1	1 22 020003	
2	Retaining bolt complete	30	1 3200020505	
3	Spring	1	1 3701020020	
4	Rotary slide	24	1 3701020004	
5	Distance screw	9	1 3701020005	
6	Slide rod left	9	1 3701020006	
7	Slide rod right	15	1 3701020007	
8	Spring	3	1 3701020010	
9	Receiver complete	96	1 3701020401	Proof firing necessary
10	DIN 00007 Cylindrical 2,5M 6 x 5	1	190003900022	
11	DIN 06325 Cylindrical 3 x 10	1	190003900045	



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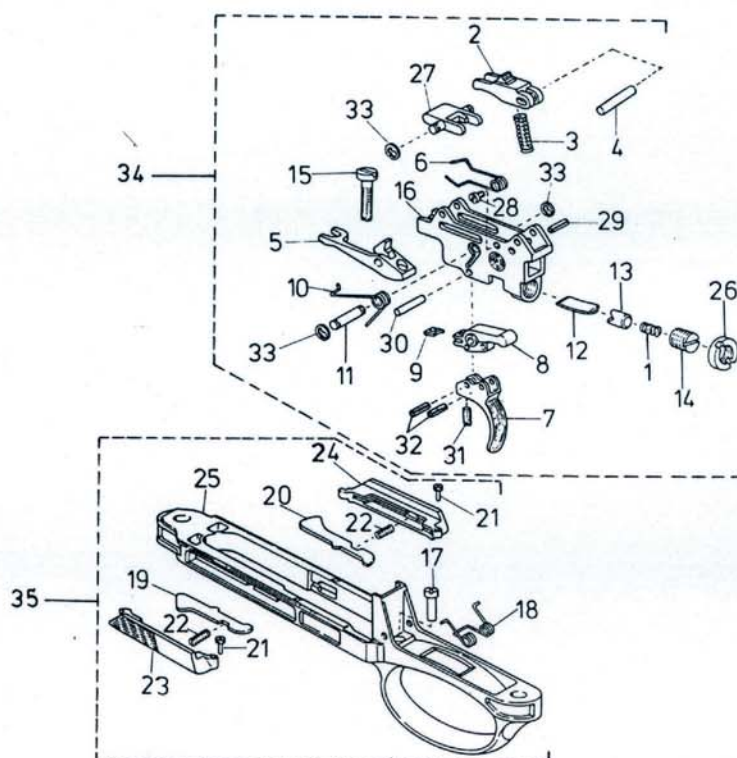
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model M

Type: 37

Subassembly: Trigger

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Spring	1	1 19 020016	
2	Sear	34	1 22 030006	
3	Spring	1	1 22 030007	
4	Pin	2	1 22 030008	
5	Lever, sear	35	1 22 030034	
6	Safety spring	2	1 3701030030	
7	Trigger	34	1 2500030002	
8	Seesaw	20	1 2500030004	
9	Screw safety	1	1 2500030006	
10	Spiral spring	3	1 2500030010	
11	Pin	2	1 2500030012	
12	Leaf spring	6	1 2500030015	
13	Spring bolt	7	1 2500030016	
14	Screw	8	1 2500030017	
15	Adjusting screw	6	1 2500030018	
16	Set trigger bracket	37	1 2500030020	
17	Pin	8	1 2500030026	
18	Spring	8	1 2500030027	
19	Magazine catch left	4	1 2500030042	
20	Magazine catch right	4	1 2500030043	
21	Screw blanking	2	1 2500030045	
22	Spring	2	1 2500030046	
23	Left trigger	31	1 2500030047	
24	Right trigger	31	1 2500030048	
25	Guard trigger	70	1 2500030421	
26	Nut	6	1 3000020034	
27	Safety	29	1 3701030001	
28	Slotted set screw	3	1 3701030002	
29	DIN 00007 Cylindrical 2 M 6 x 14	1	190003901064	
30	DIN 00007 Cylindrical 2 M 6 x 16	1	190003901066	
31	DIN 00551 Screw blanking M 3 x 8	1	190003902209	
32	DIN 01481 Adapter sleeve 1,5 x 8	1	190003909599	
33	DIN 06799 Lock washer 2,3	1	190003936606	
34	Trigger assembled	61	1 3701030501	
35	Guard trigger sub-assembled	76	1 2500030530	



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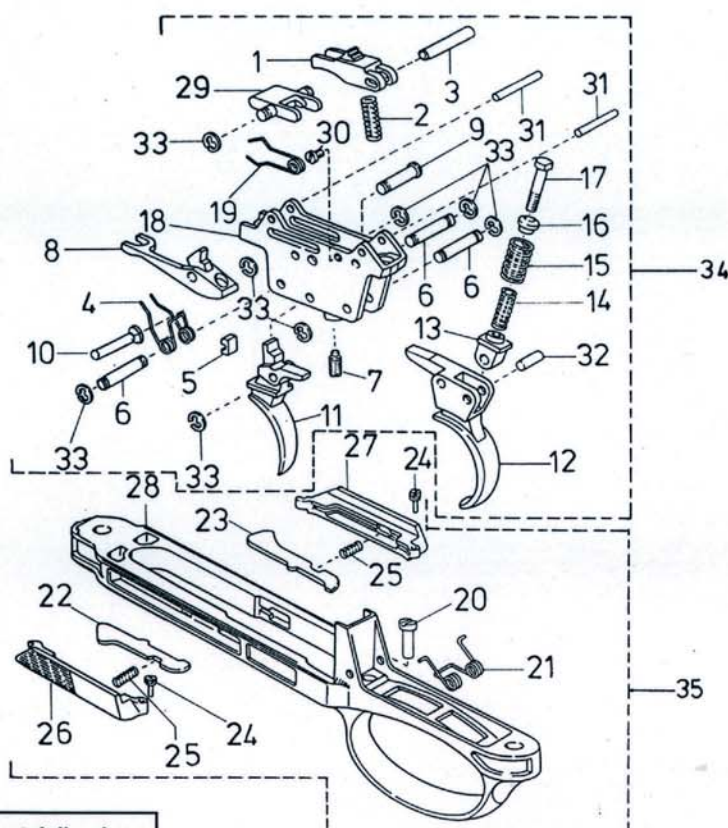
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model M

Type: 37

Subassembly: Double set trigger

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Sear	34	1 22 030006	
2	Spring	1	1 22 030007	
3	Pin	2	1 22 030008	
4	Spiral spring	8	1 22 030013	
5	Sliding leaf	2	1 22 030016	
6	Pillow pin	2	1 22 030021	
7	Adjusting screw	9	1 22 030032	
8	Trigger sear	35	1 22 030034	
9	Pin for trigger sear	6	1 22 030035	
10	Trigger stop pin	6	1 22 030036	
11	Trigger	37	1 22 030038	
12	Set trigger	39	1 22 030039	
13	Link	3	1 22 030040	
14	Internal set trigger spring	2	1 22 030041	
15	External set trigger spring	1	1 22 030042	
16	Disc	8	1 22 030043	
17	Locking screw	9	1 22 030044	
18	Trigger housing	39	1 22 030060	
19	Safety spring	2	1 3701030030	
20	Trigger housing	8	1 2500030026	
21	Spring	8	1 2500030027	
22	Magazine catch left	4	1 2500030042	
23	Magazine catch right	4	1 2500030043	
24	Screw blanking	2	1 2500030045	
25	Spring	2	1 2500030046	
26	Left trigger	31	1 2500030047	
27	Right trigger	31	1 2500030048	
28	Guard trigger	70	1 2500030422	
29	Safety	29	1 3701030001	
30	Screw	3	1 3701030002	
31	DIN 00007 Cylindrical 2 M 6 x 14	1	190003901064	
32	DIN 01481 Adapter sleeve 3 x 8	1	190003909603	
33	DIN 06799 Lock washer 2,3	1	190003936606	
34	Double set trigger complete	66	1 3701030502	
35	Guard trigger sub-assembled	76	1 2500030531	



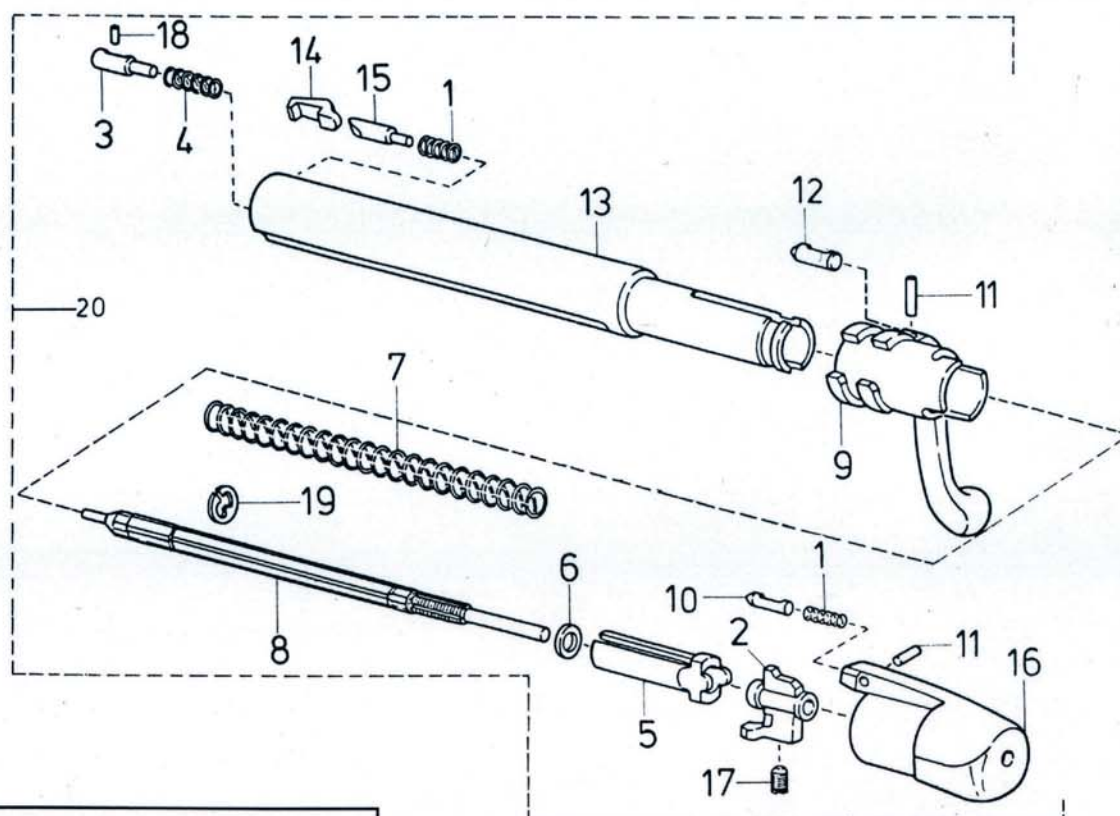
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Subject to technical modifications and changing the price category

SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model M
Type: 37
Subassembly: Bolt standard*

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Spring	1	1 22 020011	
2	Firing pin lug	34	1 22 040006	
3	Ejector	12	1 22 040013	
4	Ejector spring	2	1 22 040014	
5	Support sleeve	40	1 22 040018	
6	Disc	3	1 22 040019	
7	Main spring	6	1 24 040009	
8	Firing pin	30	1 24 040015	
9	Bolt handle	51	1 2500040010	Proof firing necessary
10	Lock bolt	10	1 27 040008	
11	Cylindrical	6	1 27 040010	
12	Pin	16	1 27 040019	
13	Bolt 7x64	63	1 3701040001	Proof firing necessary
14	Extractor	11	1 3701040004	
15	Extractor bolt	12	1 3701040005	
16	Bolt cap	41	1 3701040006	
17	DIN 00514 Slotted set screw M 4 x 5	1	190003900059	
18	DIN 01481 Adapter sleeve 2 x 14	1	190003909679	
19	DIN 06799 Lock washer 4	1	190003936613	
20	Bolt assembled (exclusive costs for proof firing)	90	1 3701040501	Proof firing necessary
* Valid for all calibers with the exception of 7,5 x 55				



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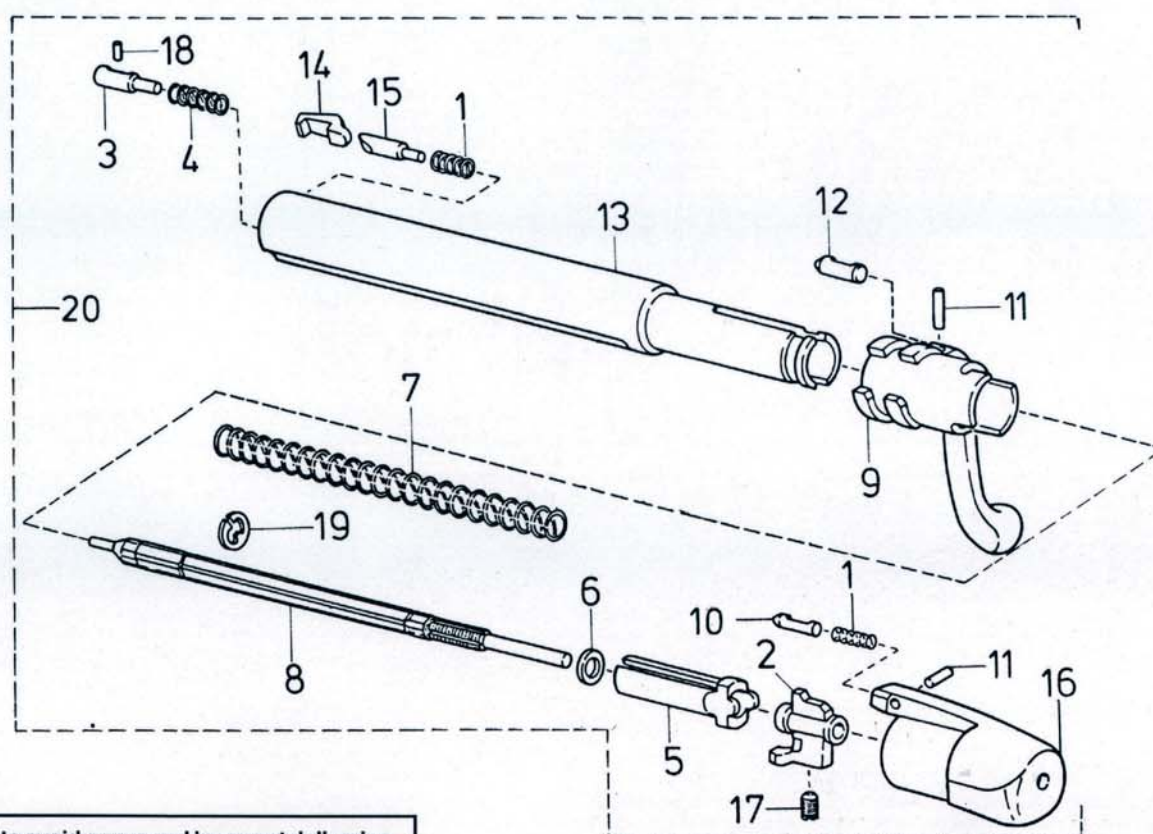
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model M

Type: 37

Subassembly: Bolt 7,5x55

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Spring	1	1 22 020011	
2	Firing pin lug	34	1 22 040006	
3	Ejector	12	1 22 040013	
4	Ejector spring	2	1 22 040014	
5	Support sleeve	40	1 22 040018	
6	Disc	3	1 22 040019	
7	Main spring	6	1 24 040009	
8	Firing pin	30	1 24 040015	
9	Bolt handle	51	1 2500040010	Proof firing necessary
10	Lock bolt	10	1 27 040008	
11	Cylindrical	6	1 27 040010	
12	Pin	16	1 27 040019	
13	Bolt 7,5x55	63	1 3601040002	Proof firing necessary
14	Extractor	11	1 3701040004	
15	Extractor bolt	12	1 3701040005	
16	Bolt cap	41	1 3701040006	
17	DIN 00514 Slotted set screw M 4 x 5	1	190003900059	
18	DIN 01481 Adapter sleeve 2 x 14	1	190003909679	
19	DIN 06799 Lock washer 4	1	190003936613	
20	Bolt assembled (exclusive costs for proof firing)	90	1 3701040502	Proof firing necessary



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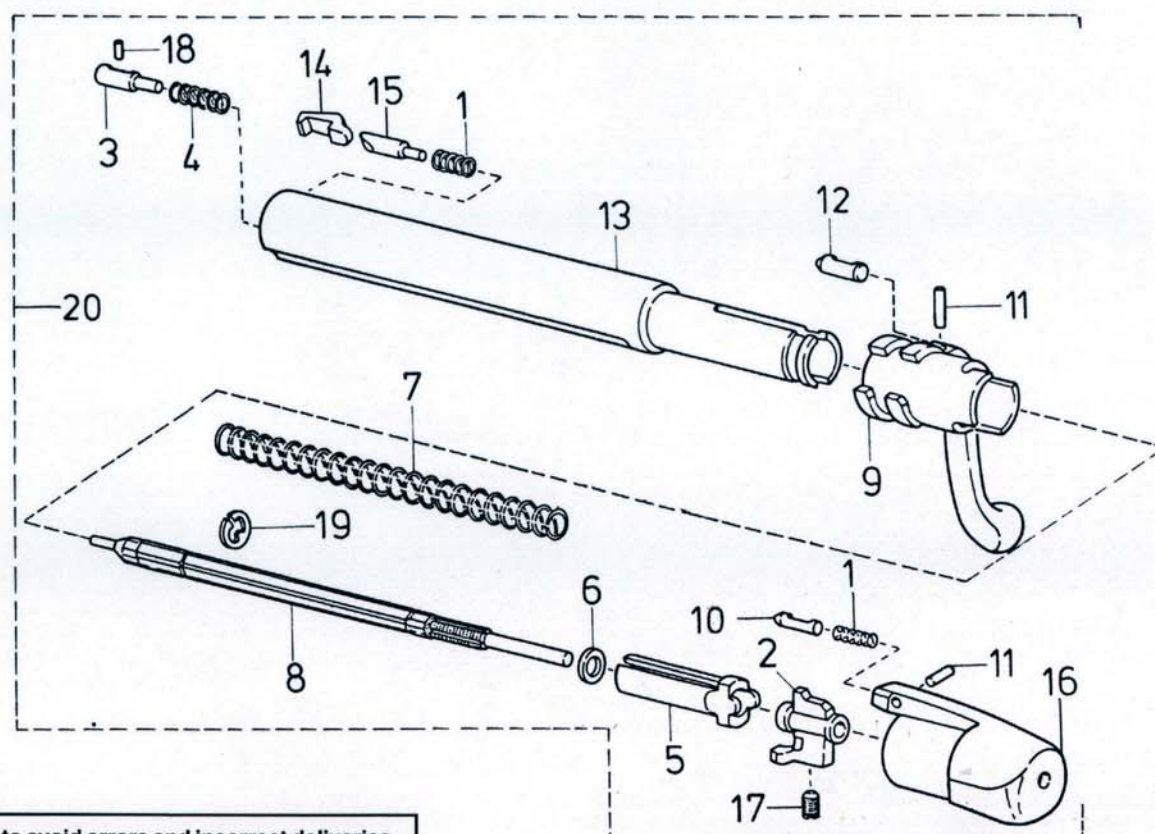
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model M

Type: 37

Subassembly: Bolt 7,5x55

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Spring	1	1 22 020011	
2	Firing pin lug	34	1 22 040006	
3	Ejector	12	1 22 040013	
4	Ejector spring	2	1 22 040014	
5	Support sleeve	40	1 22 040018	
6	Disc	3	1 22 040019	
7	Main spring	6	1 24 040009	
8	Firing pin	30	1 24 040015	
9	Bolt handle	51	1 2500040010	Proof firing necessary
10	Lock bolt	10	1 27 040008	
11	Cylindrical	6	1 27 040010	
12	Pin	16	1 27 040019	
13	Bolt 7,5x55	63	1 3601040002	Proof firing necessary
14	Extractor	11	1 3701040004	
15	Extractor bolt	12	1 3701040005	
16	Bolt cap	41	1 3701040006	
17	DIN 00514 Slotled set screw M 4 x 5	1	190003900059	
18	DIN 01481 Adapter sleeve 2 x 14	1	190003909679	
19	DIN 06799 Lock washer 4	1	190003936613	
20	Bolt assembled (exclusive costs for proof firing)	90	1 3701040502	Proof firing necessary



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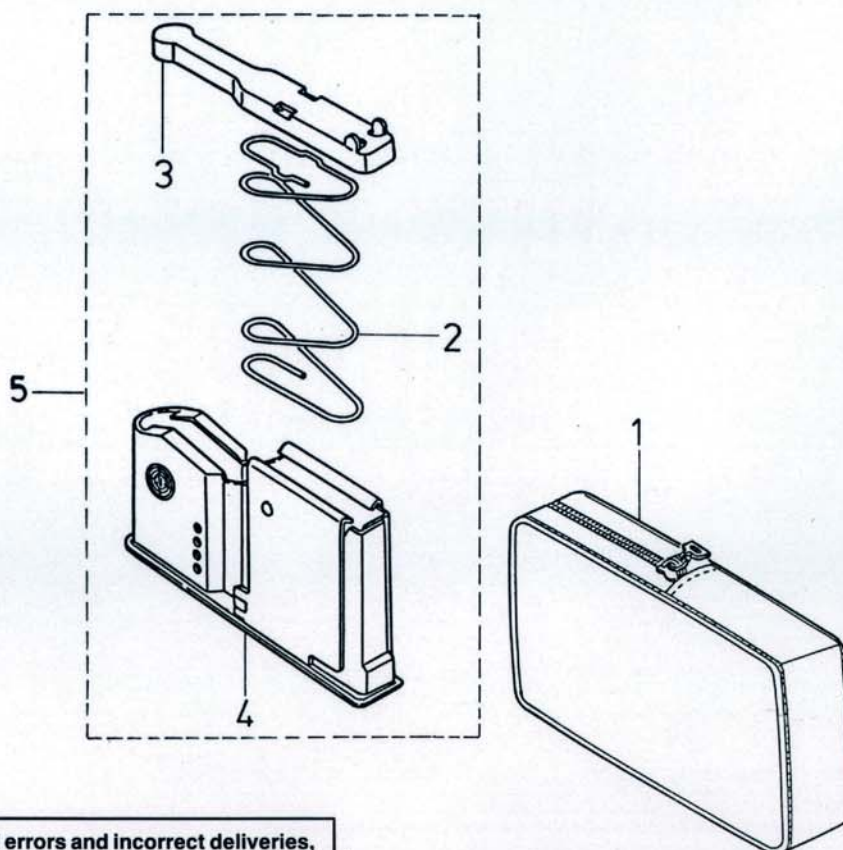
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model M

Type: 37

Subassembly: Magazine cal. 7x57*

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Magazine pocket	29	1 1500050420	
2	Magazine spring	8	1 2500050005	
3	Follower 7x57	27	1 2500050016	
4	Magazine box, complete	47	1 2500050409	
5	Magazine complete	50	1 2500050504	
* The magazine is valid for the calibers: 7x57; 6,5x57; 6,5x55; 7,5x55				



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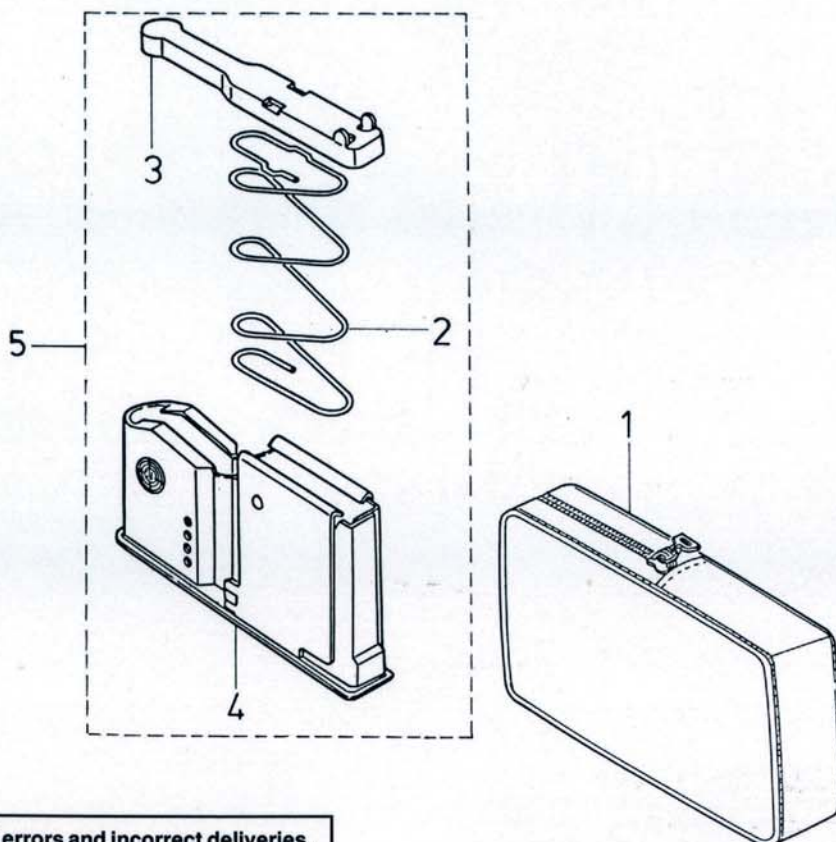
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Subassembly: Magazine cal. 9,3x62

This diagram shows the assembly of a mechanical device. Part 1 is a rectangular housing. Part 2 is a coiled spring. Part 3 is a small rectangular component with a pin. Part 4 is a larger rectangular component with a circular logo. Part 5 is a base plate. The diagram illustrates the correct assembly sequence and alignment of these parts.

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and changing the price category**

Type: 37

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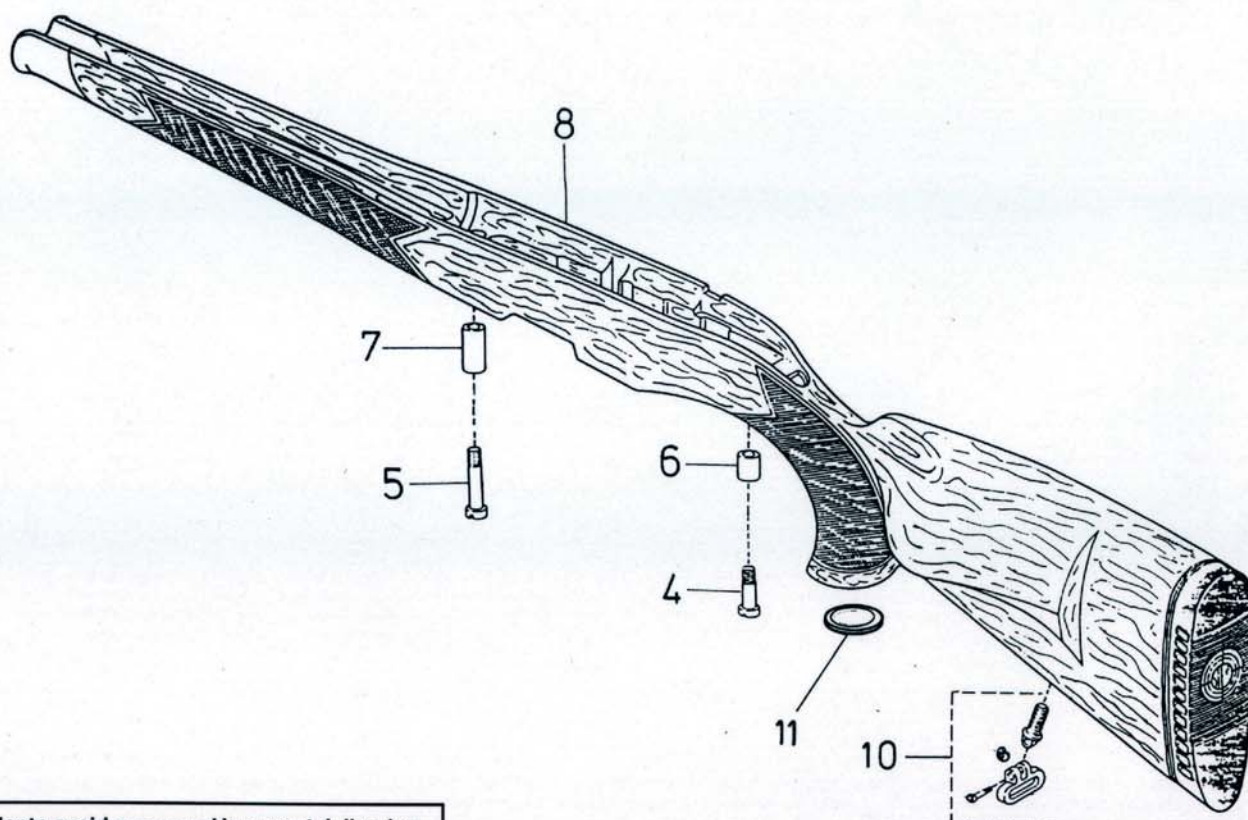
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model M

Type: 37

Subassembly: Half-stock

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
	Swivel holder		1 19 060015	
	Sling swivel		1 22 060015	
	Sling swivel, screw		1 22 060016	
4	Screw rear	9	1 3701060002	
5	Screw front	9	1 3701060003	
6	Bushing rear	3	1 3701060008	
7	Bushing front	4	1 3701060009	
*8	Half stock complete	95	1 3701060401	
	DIN 00137 Spring washer A 3		190003932001	
10	Sling swivel assembled	25	1 22 060415	
11	Monogram plate	43	1 2500060004	
*	Half stock complete left hand	108	1 3701060416	



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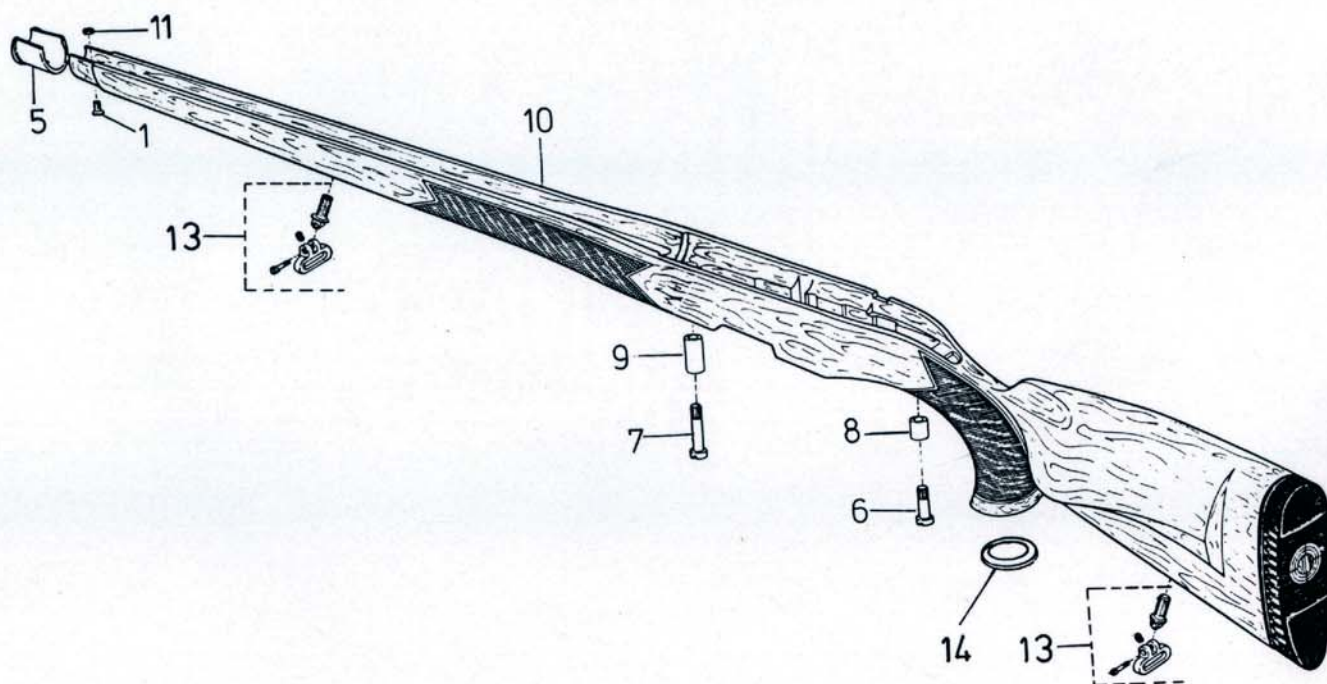
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model M

Type: 37

Subassembly: One-piece stock

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Screw	2	1 18 060007	
	Swivel holder		1 19 060015	
	Sling swivel		1 22 060015	
	Sling swivel, screw		1 22 060016	
5	Muzzle cap	27	1 24 060028	
6	Screw rear	9	1 3701060002	
7	Screw front	9	1 3701060003	
8	Bushing rear	3	1 3701060008	
9	Bushing front	4	1 3701060009	
10	One-piece stock complete	101	1 3701060406	
11	DIN 00934 Hexagon nut M 3 M 6 ZN	1	190003871207	
	DIN 00137 Spring washer A 3		190003932001	
13	Sling swivel assembled	25	1 22 060415	
14	Monogram plate	43	1 2500060004	
*	One-piece stock complete left hand	114	1 3701060418	



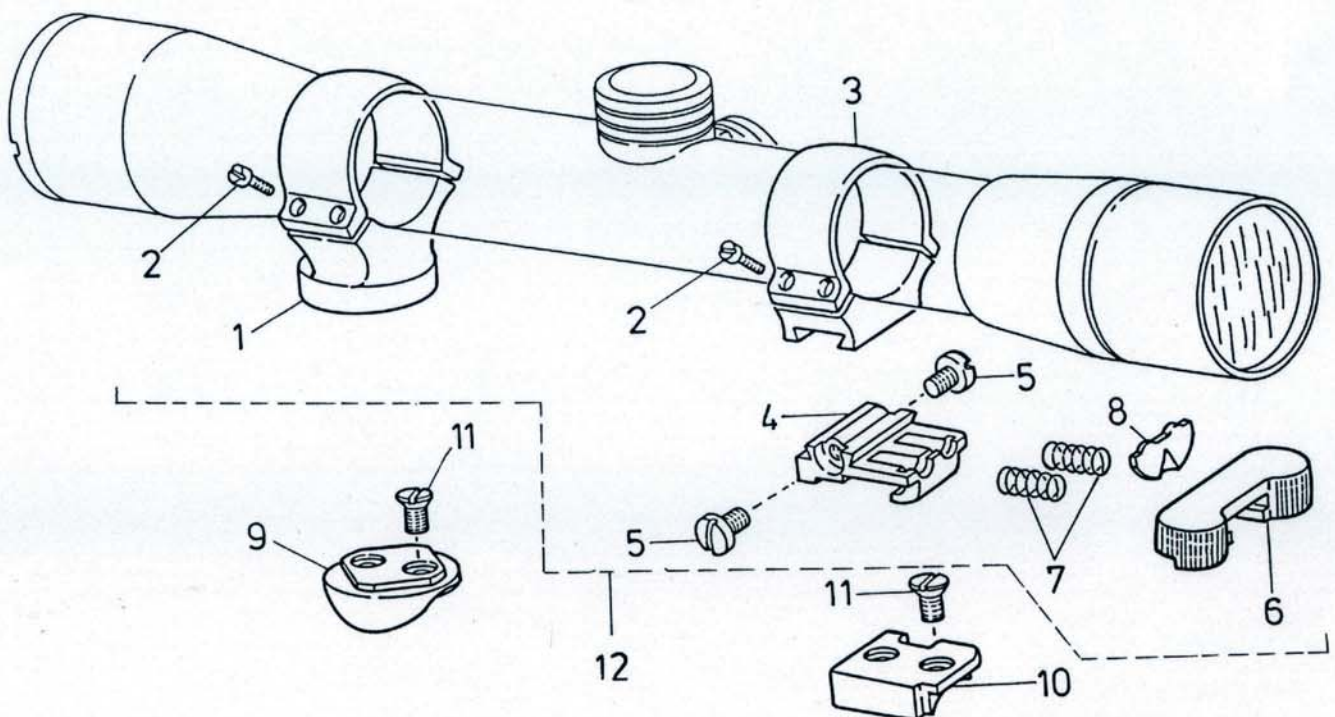
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SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model M
Type: 37
Subassembly: Scope mount ring europe 26 Ø

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Front scope ring	48	1 1600070002	
2	Screw, scope mount ring	3	1 1600070003	
3	Rear scope ring	46	1 1600070009	
4	Dovetail, windage adjusting	45	1 22 070010	
5	Dovetail screw, windage adjusting	5	1 22 070012	
6	Rear mount slide	32	1 3200070004	
7	Slide spring, rear mount	2	1 22 070015	
8	Windage slide spring	3	1 22 070016	
9	Front base, scope mount	41	1 24 070001	
10	Rear base, scope mount	34	1 24 070002	
11	Screw, scope mount base	4	1 24 070003	
12	Scope mount upper part 26 Ø	79	1 3200070409	



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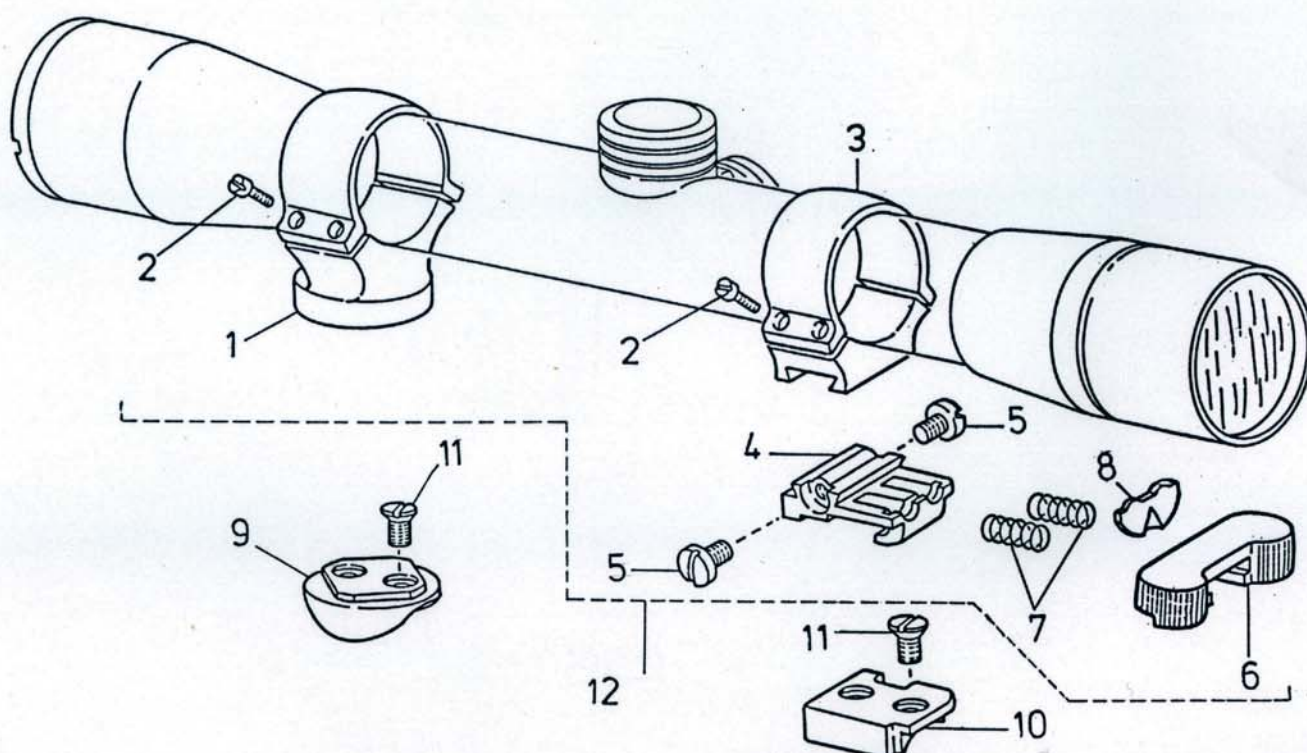
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model M

Type: 37

Subassembly: Scope mount ring europe 30 Ø

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Front scope ring	50	1 1600070016	
2	Screw scope mount ring	3	1 1600070003	
3	Rear scope ring	48	1 1600070017	
4	Dovetail, windage adjusting	45	1 22 070010	
5	Dovetail screw, windage adjusting	5	1 22 070012	
6	Rear mount slide	32	1 3200070004	
7	Slide spring, rear mount	2	1 22 070015	
8	Windage slide spring	3	1 22 070016	
9	Front base, scope mount	41	1 24 070001	
10	Rear base, scope mount	34	1 24 070002	
11	Screw, scope mount base	4	1 24 070003	
12	Scope mount upper part 30 Ø	79	1 3200070410	



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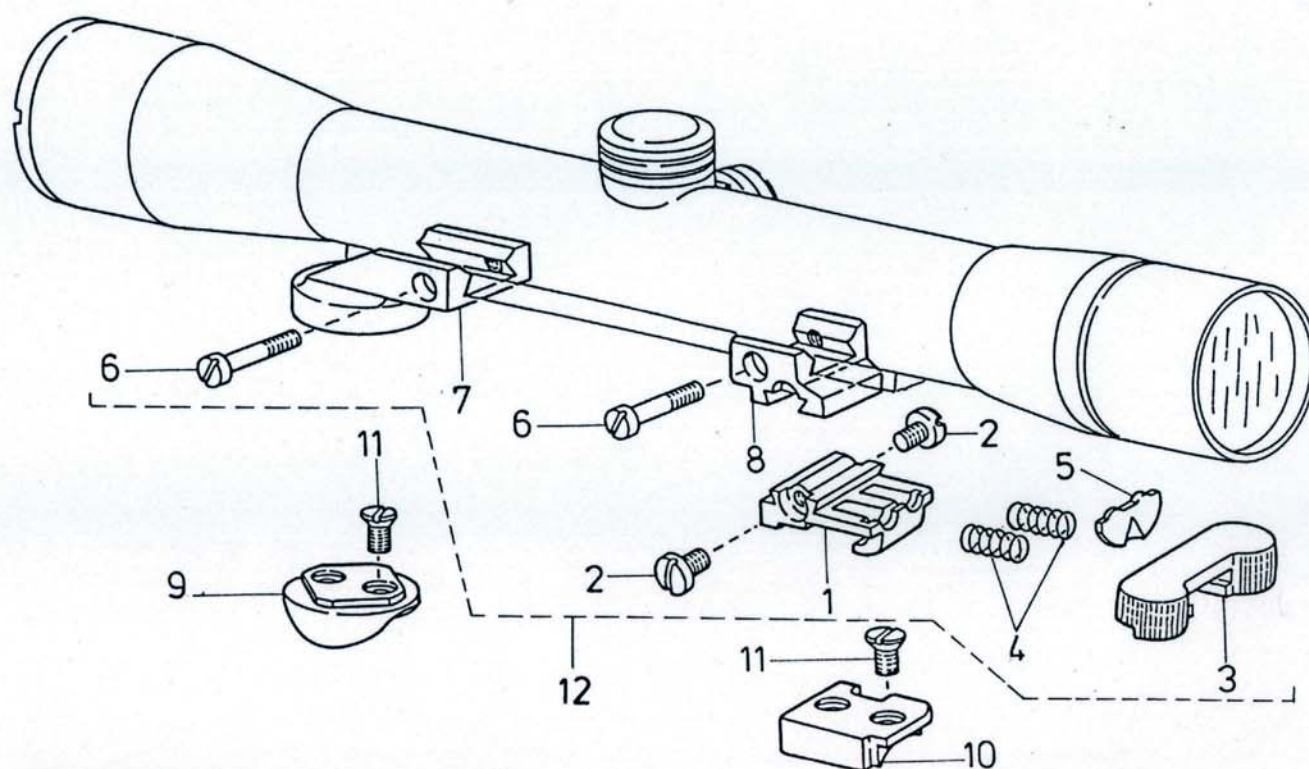
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model M

Type: 37

Subassembly: Scope mount rail

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Dovetail, windage adjusting	45	1 22 070010	
2	Dovetail screw, windage adjusting	5	1 22 070012	
3	Rear mount slide	32	1 3200070004	
4	Slide spring, rear mount	2	1 22 070015	
5	Windage slide spring	3	1 22 070016	
6	Screw near dovetail base	13	1 22 070026	
7	Base, front mounting rail	45	1 22 070028	
8	Base, rear mounting rail	45	1 22 070029	
9	Front base, scope mount	41	1 24 070001	
10	Rear base, scope mount	34	1 24 070002	
11	Screw, scope mount base	4	1 24 070003	
12	Scope mount upper part rail	79	1 3200070411	



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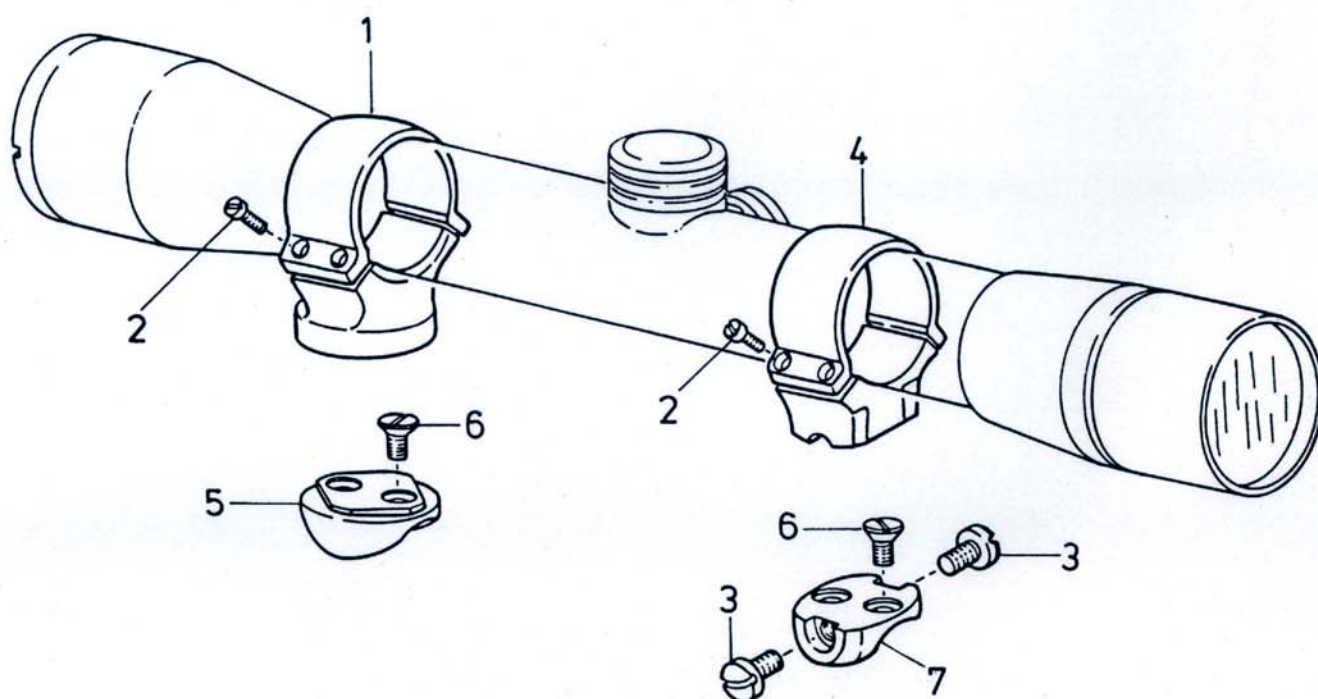
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model M

Type: 37

Subassembly: Scope mount ring USA

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Front scope ring	48	1 1600070002	
2	Screw scope mount ring	3	1 1600070003	
3	Windage screw	17	1 22 070034	
4	Rear scope ring	46	1 22 070040	
5	Front base, scope mount	41	1 24 070001	
6	Screw, scope mount base	4	1 24 070003	
7	Rear base, scope mount USA	51	1 24 070020	



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