

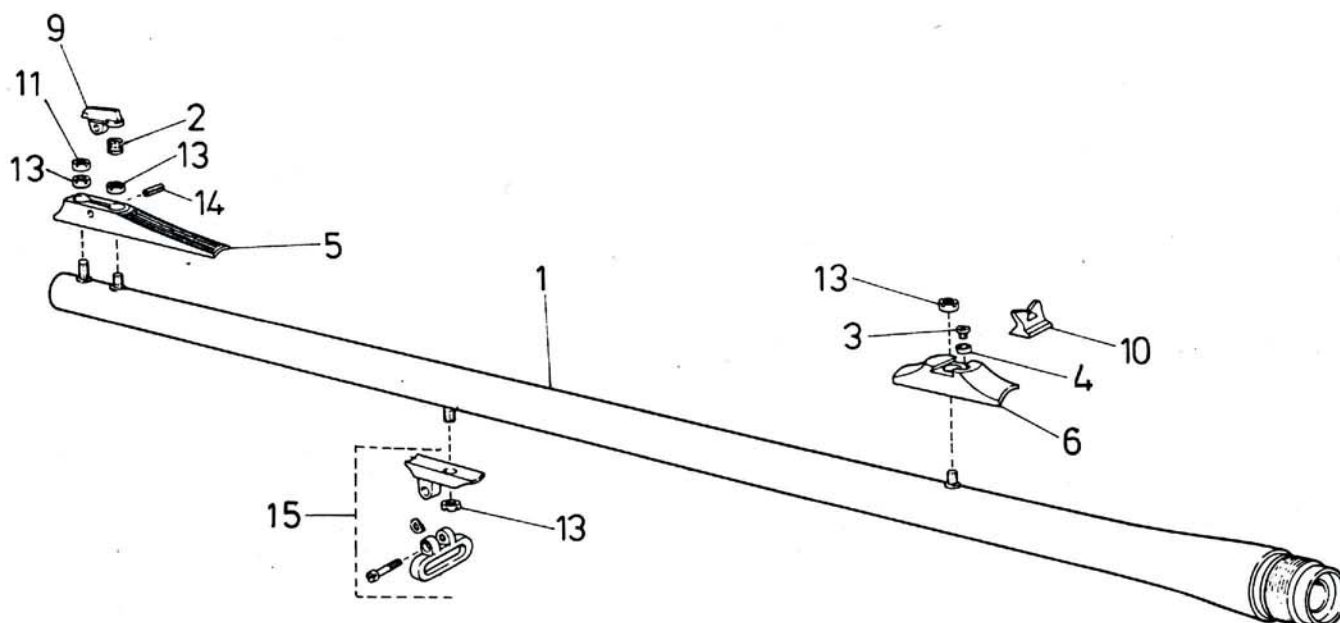
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model L

Type: 36

Subassembly: Barrel 5,6x57 600

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
*1	Barrel standard weight 600 5,6x57	84	1 23 010001	Proof firing necessary
2	Spring	2	1 19 030024	
3	Rear sight screw	2	1 22 010002	
4	Clamp ring	6	1 22 010003	
5	Ramp, front sight	44	1 22 010005	
6	Rear sight base	47	1 22 010009	
	Sling swivel		1 22 060015	
	Sling swivel, screw		1 22 060016	
9	Front sight	7	1 24 010006	
10	Wide open V-type rear sight	40	1 24 010010	
11	Nut	2	1 24 010014	
	Base, sling swivel		1 2500060005	
13	DIN 00546 Nut M 3 5S	1	190003888304	
14	DIN 00007 Front sight pin 2 M 6 x 8	1	190003901058	
	DIN 00137 Spring disc A 3		190003932001	
15	Sling swivel assembled	35	1 3200010520	
*	Further calibers:			
	Barrel standard weight 600 .22-250 Rem.	84	1 23 01 0080	Proof firing necessary
	Barrel standard weight 600 6 mm Rem.	84	1 23 01 0088	Proof firing necessary
	Barrel standard weight 600 .243 Win.	84	1 23 010051	Proof firing necessary
	Barrel standard weight 600 .308 Win.	84	1 23 010080	Proof firing necessary
	Change of barrel inclusive proof firing, blue finish, grouping	114		



In order to avoid errors and incorrect deliveries, please indicate the needed part-number as well as the production number, the price gradation and the caliber of your rifle (pistol).

Subject to technical modifications and changing the price category

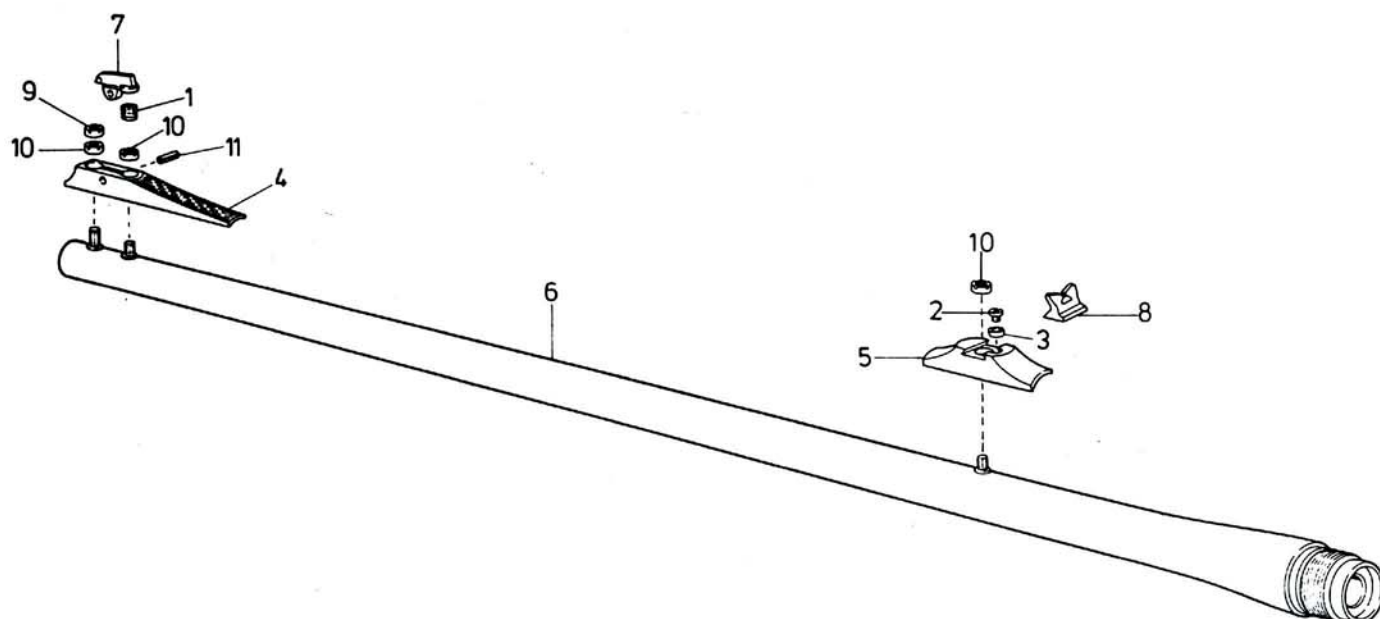
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model L

Type: 36

Subassembly: Barrel 5,6x57 508

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Spring	2	1 19 030024	
2	Rear sight screw	2	1 22 010002	
3	Clamp ring	6	1 22 010003	
4	Ramp, front sight	44	1 22 010005	
5	Rear sight base	47	1 22 010009	
*6	Barrel standard weight 508 5,6x57	84	1 23 010002	Proof firing necessary
7	Front sight	7	1 24 010006	
8	Wide open V-type rear sight	40	1 24 010010	
9	Nut	2	1 24 010014	
10	DIN 00546 Nut M 3 5S	1	190003888304	
11	DIN 00007 Front sight pin 2 M 6 x 8	1	190003901058	
*	Further calibers:			
	Barrel standard weight 508 .22-250 Rem.	84	1 23 010066	Proof firing necessary
	Barrel standard weight 508 6 mm Rem.	84	1 23 010091	Proof firing necessary
	Barrel standard weight 508 .243 Win.	84	1 23 010052	Proof firing necessary
	Barrel standard weight 508 .308 Win.	84	1 23 010081	Proof firing necessary
	Change of barrel inclusive proof firing, blue finish, grouping	114		



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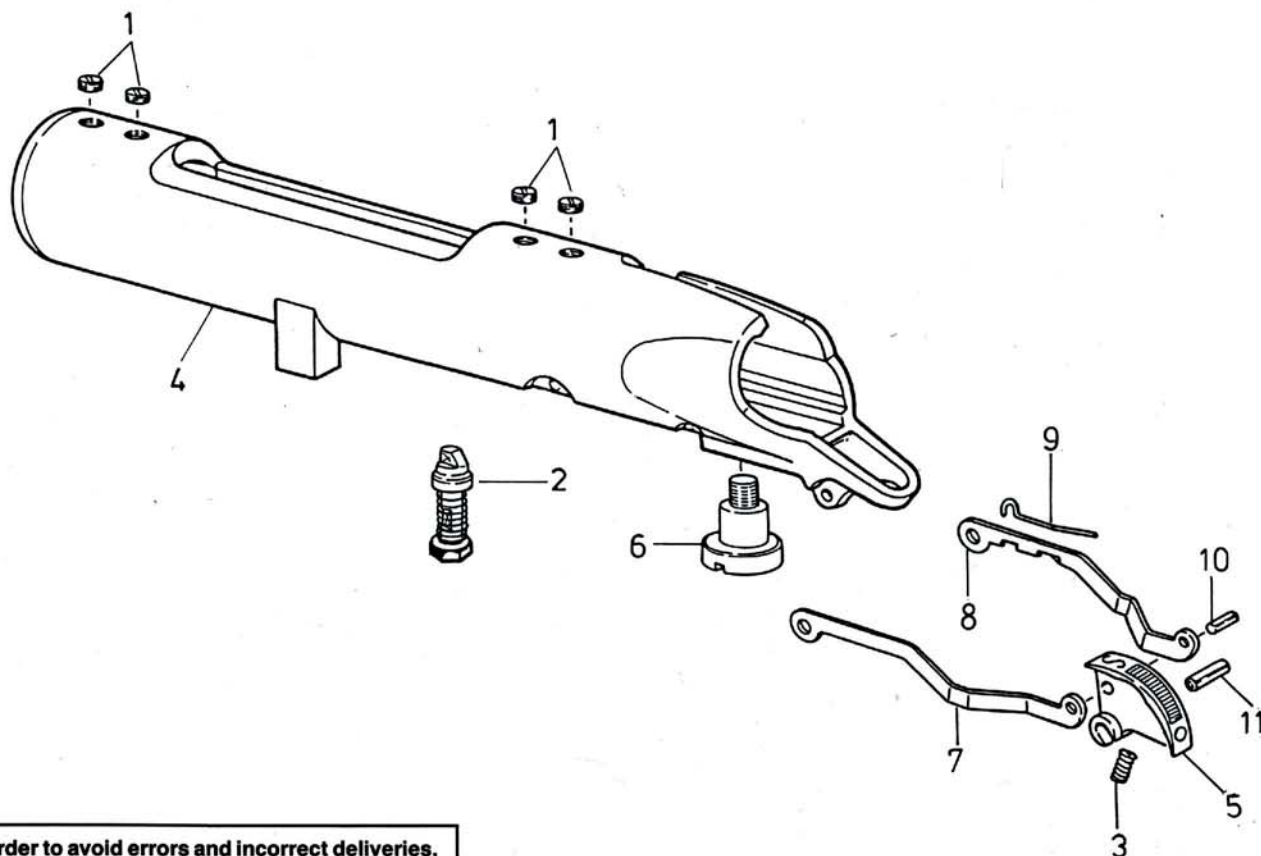
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model L

Type 36

Subassembly: Receiver

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Screw blanking	1	1 22 020003	
2	Retaining bolt complete	30	1 3200020505	
3	Spring	1	1 3701020020	
4	Receiver complete	96	1 3601020401	Proof firing necessary
5	Rotary slide	24	1 3701020004	
6	Distance screw	9	1 3701020005	
7	Slide rod left	9	1 3701020006	
8	Slide rod right	15	1 3701020007	
9	Spring	3	1 3701020010	
10	DIN 00007 Cylindrical 2,5M 6 x 5	1	190003900022	
11	DIN 06325 Cylindrical 3 x 10	1	190003900045	



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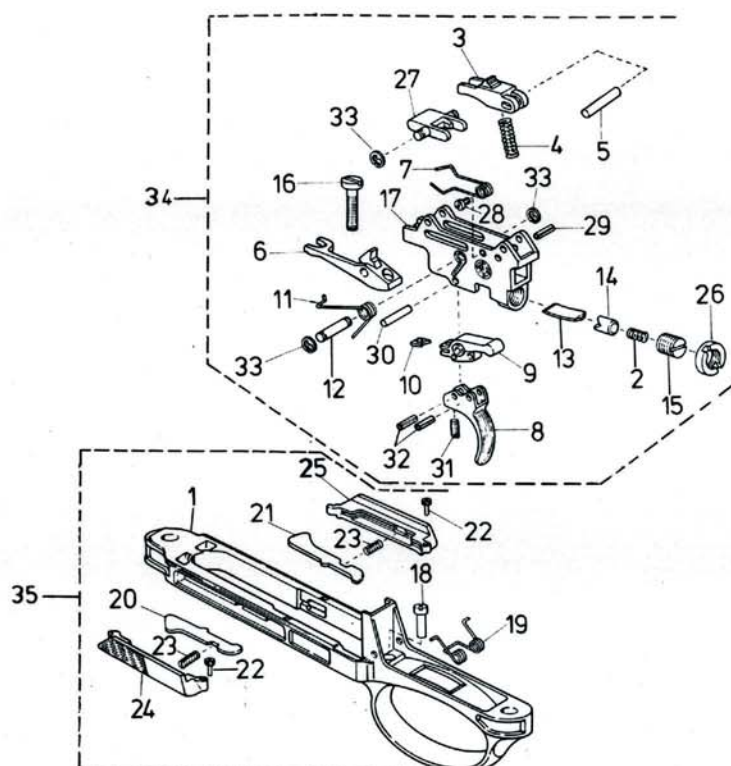
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model L

Type: 36

Subassembly: Trigger

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Guard trigger	70	1 1500030401	
2	Spring	1	1 19 020016	
3	Sear	34	1 22 030006	
4	Spring	1	1 22 030007	
5	Pin	2	1 22 030008	
6	Lever, sear	35	1 22 030034	
7	Safety spring	2	1 3701030030	
8	Trigger	34	1 2500030002	
9	Seesaw	20	1 2500030004	
10	Screw safety	1	1 2500030006	
11	Spiral spring	3	1 2500030010	
12	Pin	2	1 2500030012	
13	Leaf spring	6	1 2500030015	
14	Spring bolt	7	1 2500030016	
15	Screw	8	1 2500030017	
16	Adjusting screw	6	1 2500030018	
17	Set trigger bracket	37	1 2500030020	
18	Pin	8	1 2500030026	
19	Spring	8	1 2500030027	
20	Magazine catch left	4	1 2500030042	
21	Magazine catch right	4	1 2500030043	
22	Screw blanking	2	1 2500030045	
23	Spring	2	1 2500030046	
24	Left trigger	31	1 2500030047	
25	Right trigger	31	1 2500030048	
26	Nut	6	1 3000020034	
27	Safety	29	1 3701030001	
28	Slotted set screw	3	1 3701030002	
29	DIN 00007 Cylindrical 2 M 6 x 14	1	190003901064	
30	DIN 00007 Cylindrical 2 M 6 x 16	1	190003901066	
31	DIN 00551 Screw blanking M 3 x 8	1	190003902209	
32	DIN 01481 Adapter sleeve 1,5 x 8	1	190003909599	
33	DIN 06799 Lock washer 2,3	1	190003936606	
34	Trigger assembled	61	1 3701030501	
35	Guard trigger sub-assembled	76	1 1500030501	



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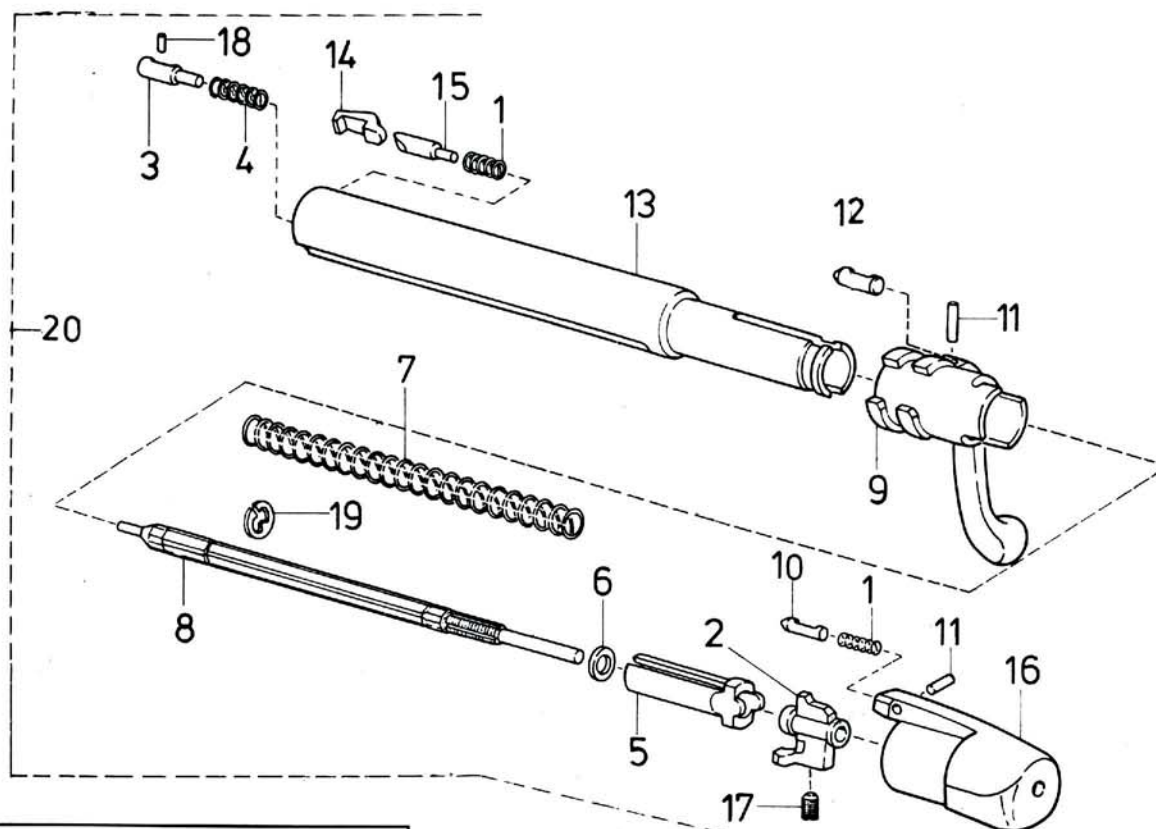
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model L

Type: 36

Subassembly: Bolt

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Spring	1	1 22 020011	
2	Firing pin lug	34	1 22 040006	
3	Ejector	12	1 22 040013	
4	Ejector spring	2	1 22 040014	
5	Support sleeve	40	1 22 040018	
6	Disc	3	1 22 040019	
7	Main spring	6	1 2900040005	
8	Firing pin	30	1 23 040007	
9	Bolt handle	51	1 2500040010	Proof firing necessary
10	Lock bolt	10	1 27 040008	
11	Cylindrical	6	1 27 040010	
12	Pin	16	1 27 040019	
13	Bolt	63	1 3601040001	Proof firing necessary
14	Extractor	11	1 3701040004	
15	Extractor bolt	12	1 3701040005	
16	Bolt cap	41	1 3701040006	
17	DIN 00514 Slotted set screw M 4 x 5	1	190003900059	
18	DIN 01481 Adapter sleeve 2 x 14	1	190003909679	
19	DIN 06799 Lock washer 4	1	190003936613	
20	Bolt assembled (exclusive costs for proof firing)	90	1 3601040501	Proof firing necessary



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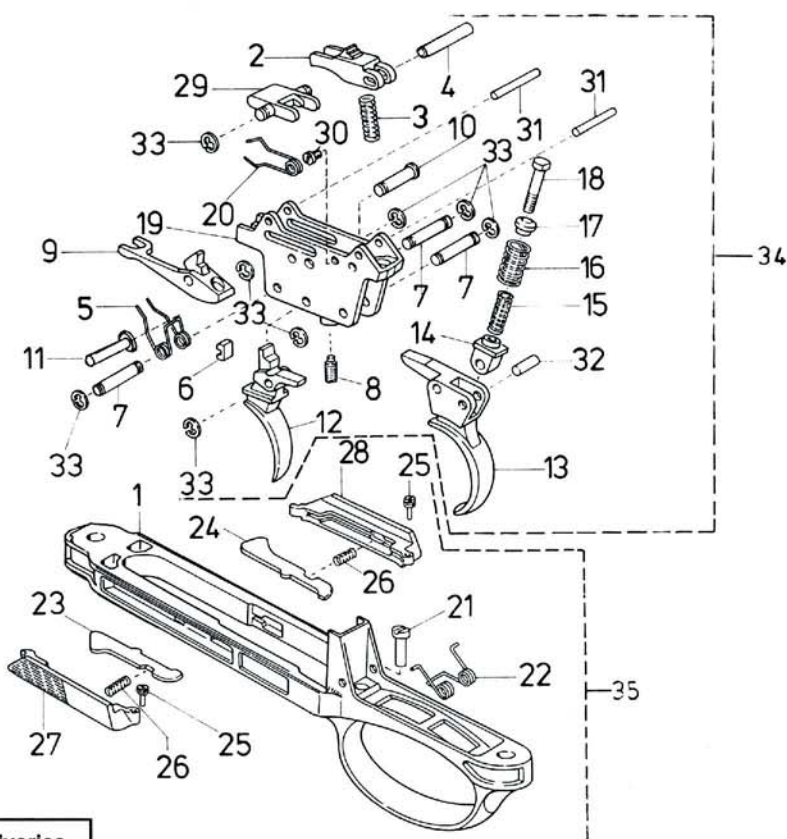
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model L

Type: 36

Subassembly: Double set trigger

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Guard trigger	70	1 1500030404	
2	Sear	34	1 22 030006	
3	Spring	1	1 22 030007	
4	Pin	2	1 22 030008	
5	Spiral spring	8	1 22 030013	
6	Sliding leaf	2	1 22 030016	
7	Pillow pin	2	1 22 030021	
8	Adjusting screw	9	1 22 030032	
9	Trigger sear	35	1 22 030034	
10	Pin for trigger sear	6	1 22 030035	
11	Trigger stop pin	6	1 22 030036	
12	Trigger	37	1 22 030038	
13	Set trigger	39	1 22 030039	
14	Link	3	1 22 030040	
15	Internal set trigger spring	2	1 22 030041	
16	External set trigger spring	1	1 22 030042	
17	Disc	8	1 22 030043	
18	Locking screw	9	1 22 030044	
19	Trigger housing	39	1 22 030060	
20	Safety spring	2	1 3701030030	
21	Trigger housing	8	1 2500030026	
22	Spring	8	1 2500030027	
23	Magazine catch left	4	1 2500030042	
24	Magazine catch right	4	1 2500030043	
25	Screw blanking	2	1 2500030045	
26	Spring	2	1 2500030046	
27	Left trigger	31	1 2500030047	
28	Right trigger	31	1 2500030048	
29	Safety	29	1 3701030001	
30	Screw	3	1 3701030002	
31	DIN 00007 Cylindrical 2 M 6 x 14	1	190003901064	
32	DIN 01481 Adapter sleeve 3 x 8	1	190003909603	
33	DIN 06799 Lock washer 2,3	1	190003936606	
34	Double set trigger complete	66	1 3701030502	
35	Guard trigger sub-assembled	76	1 1500030502	



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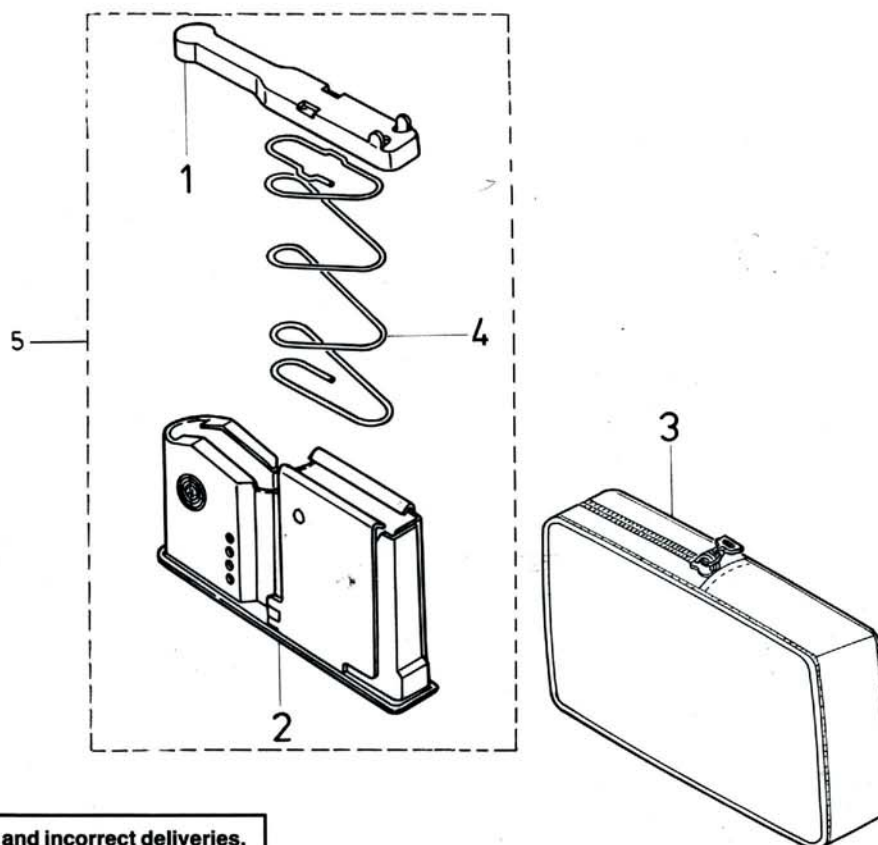
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model L

Type: 36

Subassembly: Magazine*

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Follower	27	1 1500050003	
2	Magazine box, complete	47	1 1500050401	
3	Magazine pocket	29	1 1500050420	
4	Magazine spring	8	1 2500050005	
5	Magazine complete	50	1 1500050501	
* The magazine is valid for the calibers: .243 Win.; .308 Win.; 5,6x57; .22-250 Rem.; 6 mm Rem.				



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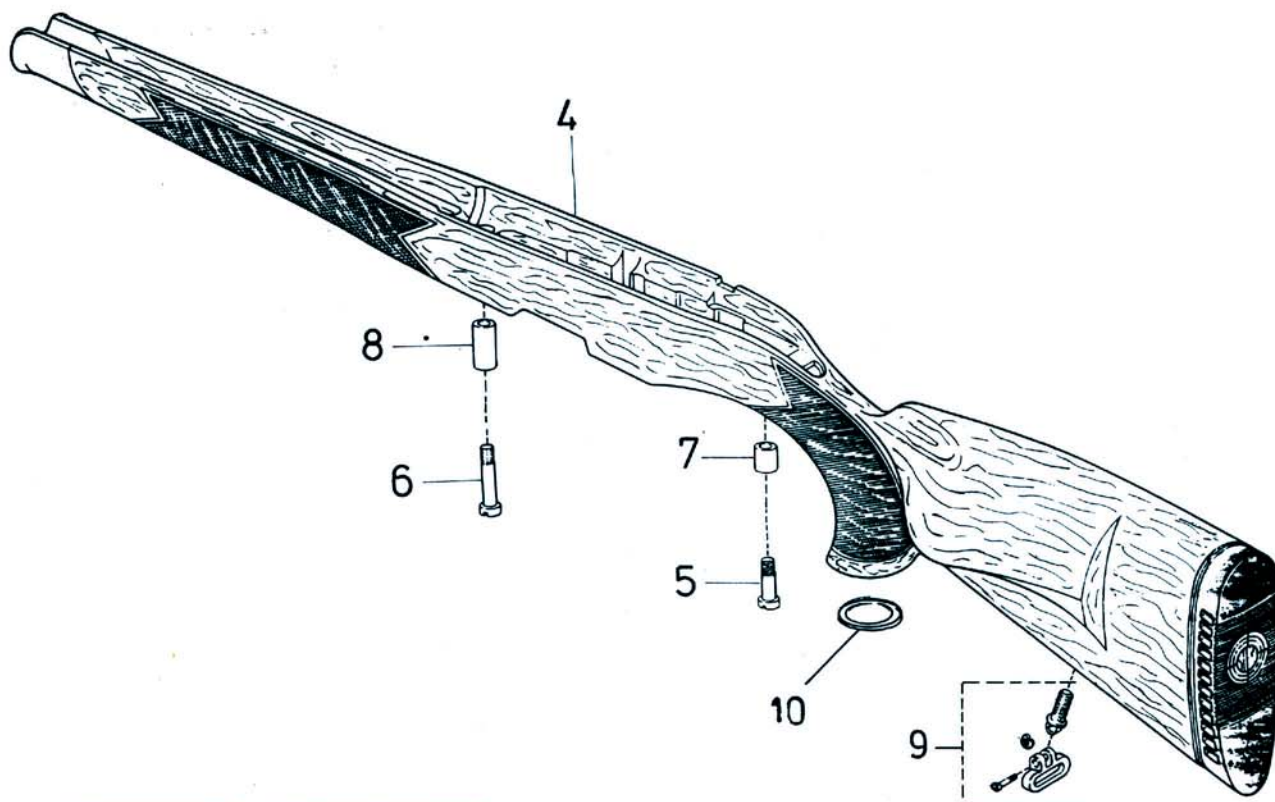
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model L

Type: 36

Subassembly: Half-stock

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
	Swivel holder		1 19 060015	
	Sling swivel		1 22 060015	
	Sling swivel, screw		1 22 060016	
*4	Half stock complete	95	1 3601060401	
5	Screw rear	9	1 3701060002	
6	Screw front	9	1 3701060003	
7	Bushing rear	3	1 3701060008	
8	Bushing front	4	1 3701060009	
	DIN 00137 Spring washer A 3		190003932001	
9	Sling swivel assembled	25	1 22 060415	
10	Monogram plate	43	1 2500060004	
*	Half stock complete left hand	108	1 3601060410	



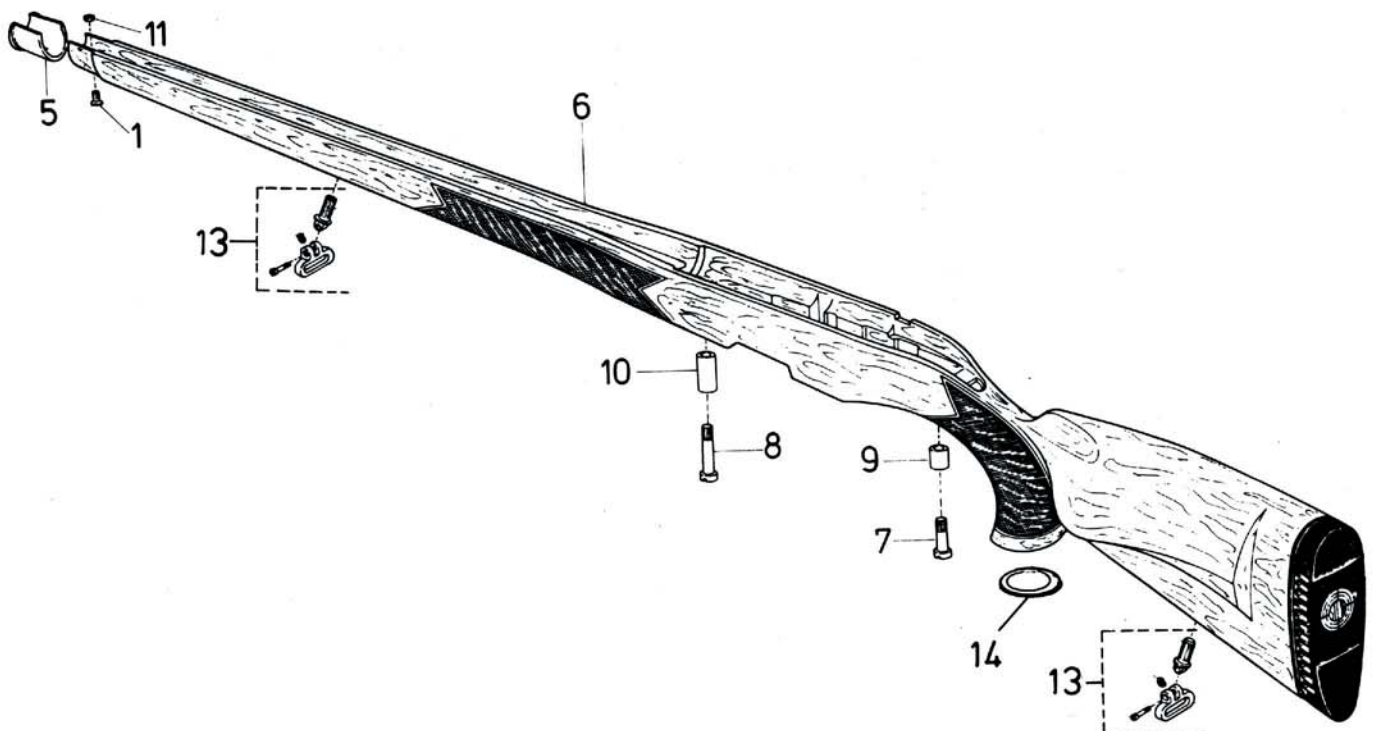
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SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model L
Type: 36
Subassembly: One-piece stock

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Screw	2	1 18 060007	
	Swivel holder		1 19 060015	
	Sling swivel		1 22 060015	
	Sling swivel screw		1 22 060016	
5	Muzzle cap	27	1 1500060014	
*6	One-piece stock complete	101	1 3601060403	
7	Screw rear	9	1 3701060002	
8	Screw front	9	1 3701060003	
9	Bushing rear	3	1 3701060008	
10	Bushing front	4	1 3701060009	
11	DIN 00934 Hexagon nut M 3 M 6 ZN	1	190003871207	
	DIN 00137 Spring washer A 3		190003932001	
13	Sling swivel assembled	25	1 22 060415	
14	Monogram plate	43	1 2500060004	
*	One-piece stock complete left hand	114	1 3601060411	



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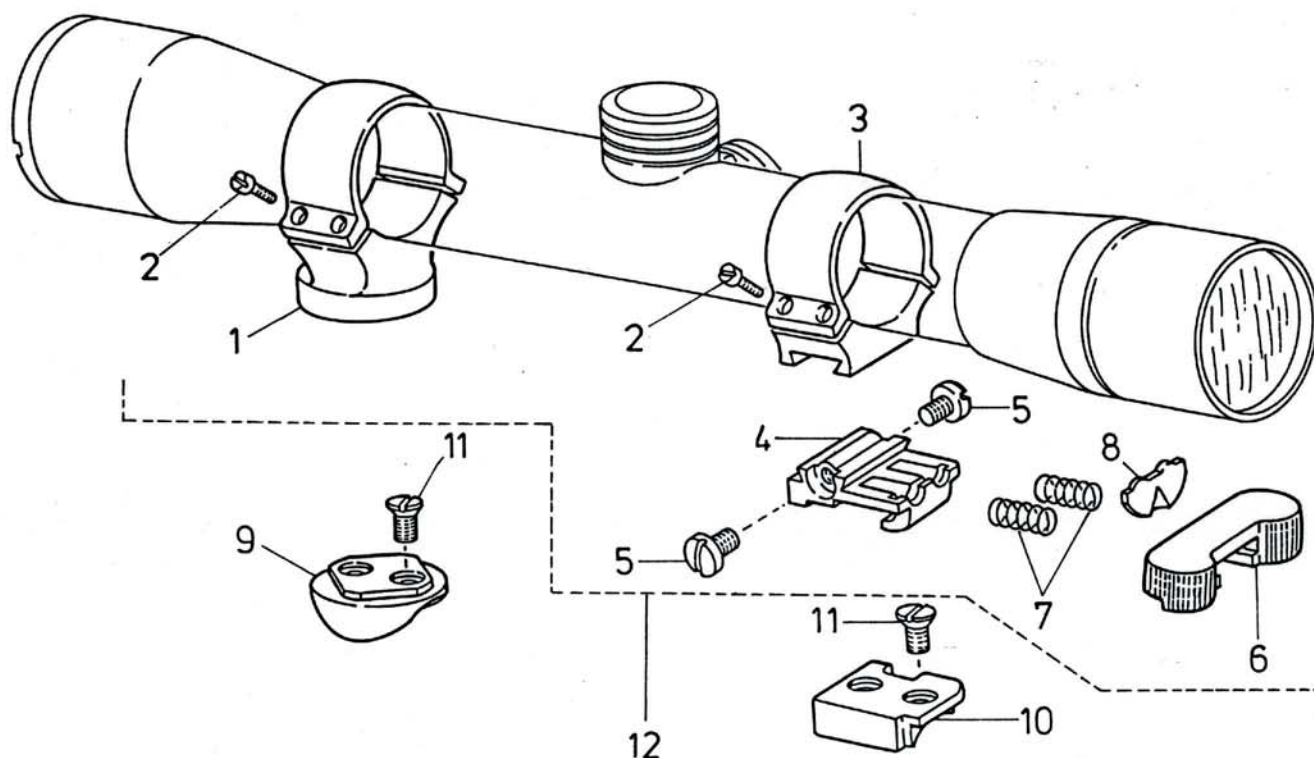
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model L

Type: 36

Subassembly: Scope mount ring europe 26 Ø

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Front scope ring	48	1 1600070002	
2	Screw, scope mount ring	3	1 1600070003	
3	Rear scope ring	46	1 1600070009	
4	Dovetail, windage adjusting	45	1 22 070010	
5	Dovetail screw, windage adjusting	5	1 22 070012	
6	Rear mount slide	32	1 3200070004	
7	Slide spring, rear mount	2	1 22 070015	
8	Windage slide spring	3	1 22 070016	
9	Front base, scope mount	41	1 24 070001	
10	Rear base, scope mount	34	1 24 070002	
11	Screw, scope mount base	4	1 24 070003	
12	Scope mount upper part 26 Ø	79	1 3200070409	



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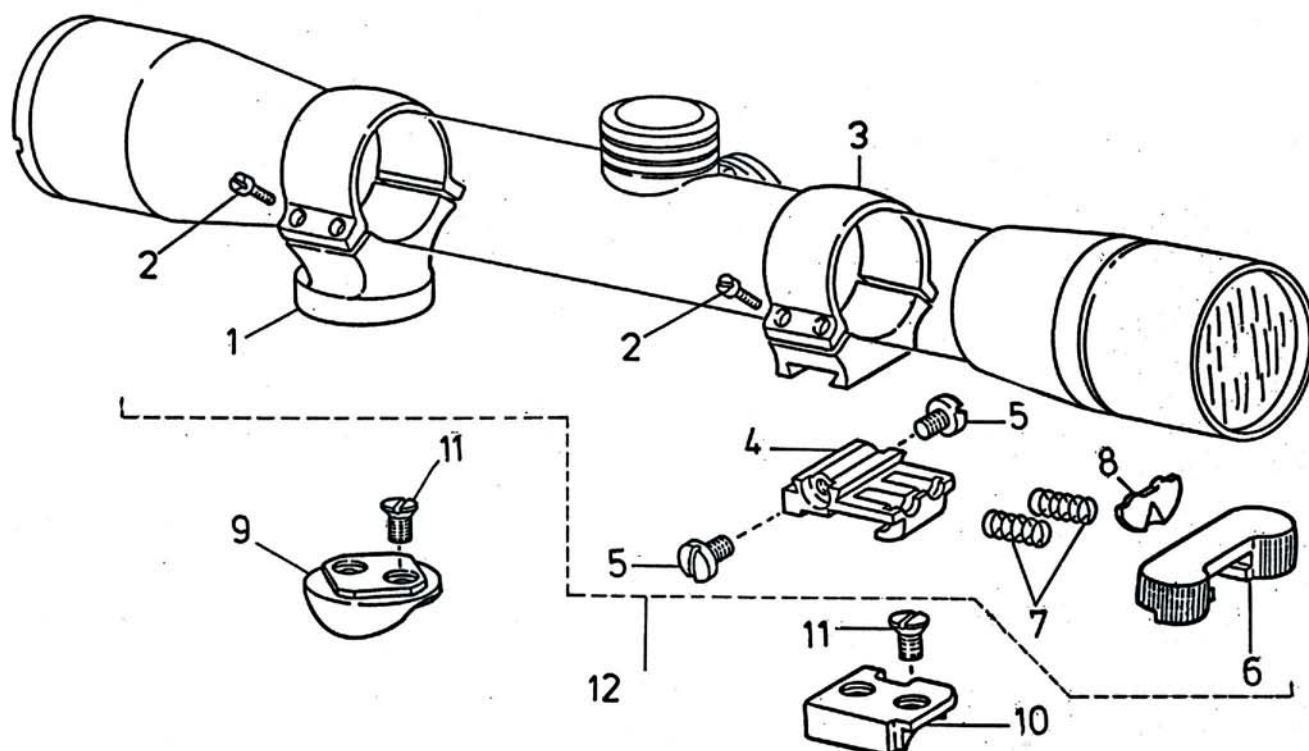
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model L

Type: 36

Subassembly: Scope mount ring europe 30 Ø

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Front scope ring	50	1 1600070016	
2	Screw, scope mount ring	3	1 1600070003	
3	Rear scope ring	48	1 1600070017	
4	Dovetail, windage adjusting	45	1 22 070010	
5	Dovetail screw, windage adjusting	5	1 22 070012	
6	Rear mount slide	32	1 3200070004	
7	Slide spring, rear mount	2	1 22 070015	
8	Windage slide spring	3	1 22 070016	
9	Front base, scope mount	41	1 24 070001	
10	Rear base, scope mount	34	1 24 070002	
11	Screw, scope mount base	4	1 24 070003	
12	Scope mount upper part 30 Ø	79	1 3200070410	



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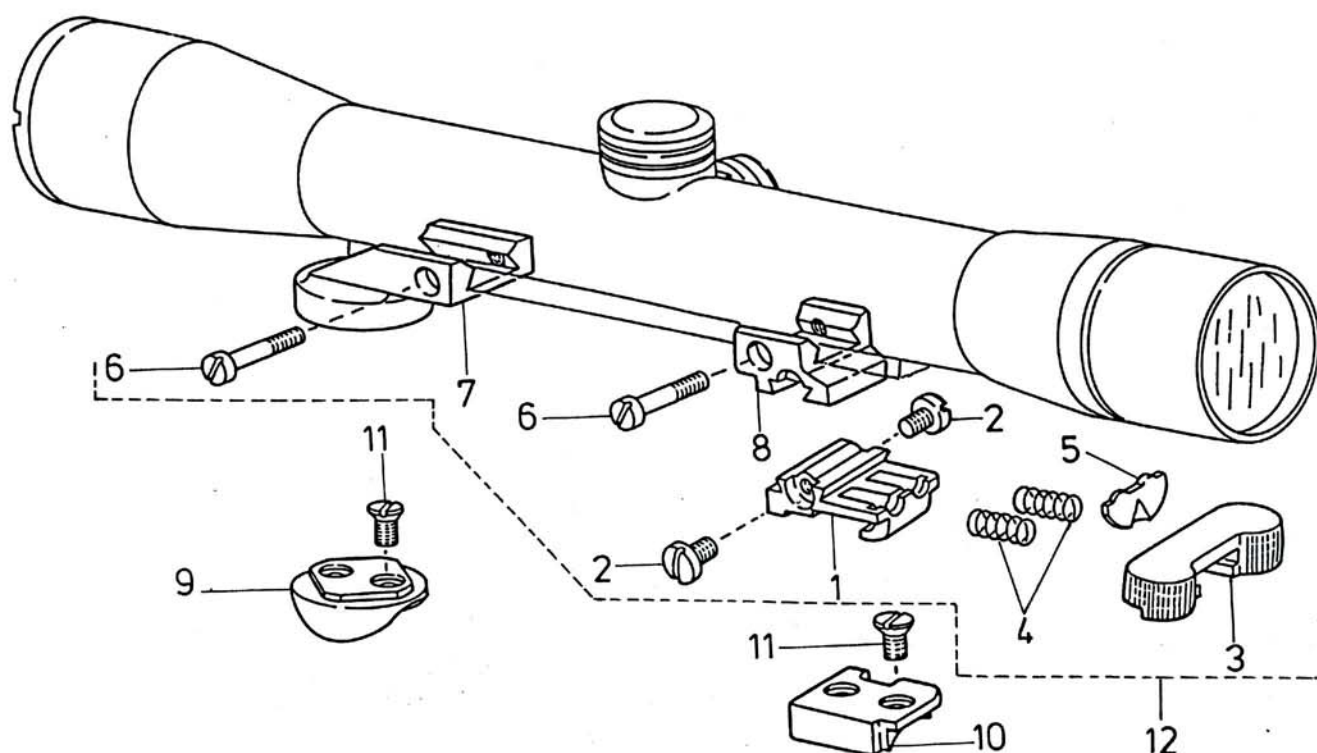
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model L

Type: 36

Subassembly: Scope mount rail

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Dovetail, windage adjusting	45	1 22 070010	
2	Dovetail screw, windage adjusting	5	1 22 070012	
3	Rear mount slide	32	1 3200070004	
4	Slide spring, rear mount	2	1 22 070015	
5	Windage slide spring	3	1 22 070016	
6	Screw rear, dovetail base	13	1 22 070026	
7	Base, front mounting rail	45	1 22 070028	
8	Base, rear mounting rail	45	1 22 070029	
9	Front base, scope mount	42	1 24 070001	
10	Rear base, scope mount	34	1 24 070002	
11	Screw, scope mount base	4	1 24 070003	
12	Scope mount upper part rail	79	1 3200070411	



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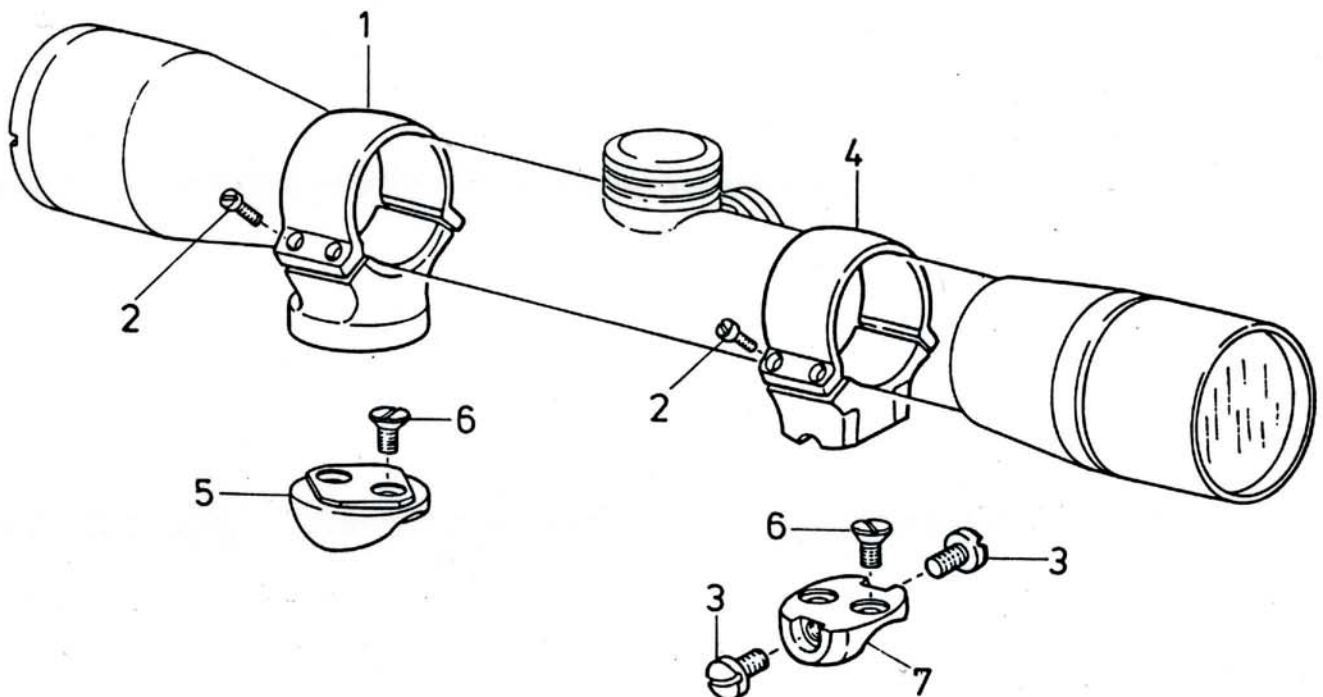
SPARE-PARTS

Model: Steyr-Mannlicher Luxus Model L

Type: 36

Subassembly: Scope mount ring USA

Draw No.	Nomenclature	Price cat.	Part-Number	Remark
1	Front scope ring	48	1 1600070002	
2	Screw, scope mount ring	3	1 1600070003	
3	Windage screw	17	1 22 070034	
4	Rear scope ring	46	1 22 070040	
5	Front base, scope mount	41	1 24 070001	
6	Screw, scope mount base	4	1 24 070003	
7	Rear base, scope mount USA	51	1 24 070020	



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